

Wind Effects



Caithness Windscreen Study



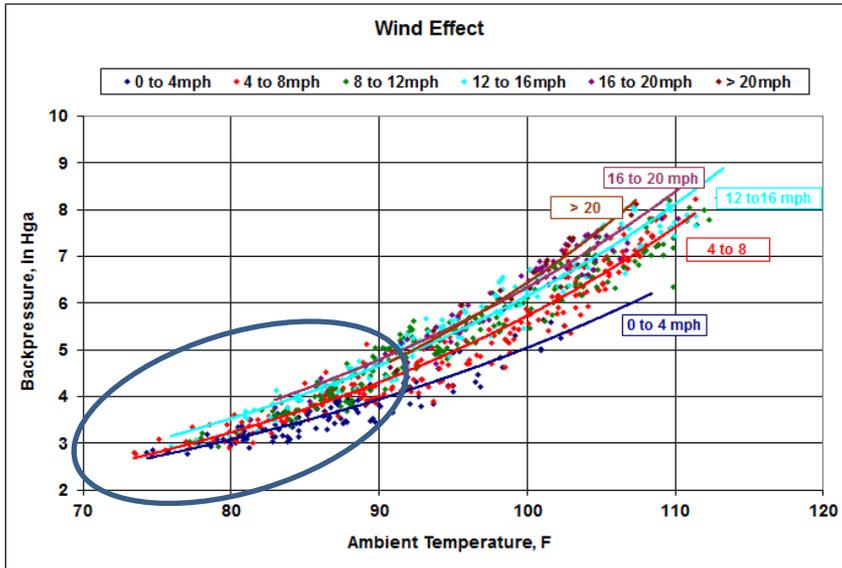
**John S. Maulbetsch
&
Michael N. DiFilippo**

**AACUG Meeting
Gettysburg, PA**

September 22, 2015

The Two Minute Story

What We Knew



- Wind can cause problems
 - Thermal performance
 - Fan damage
- Wind barriers can help
 - Analysis
 - Data/experience
 - Belief



The Two Minute Story

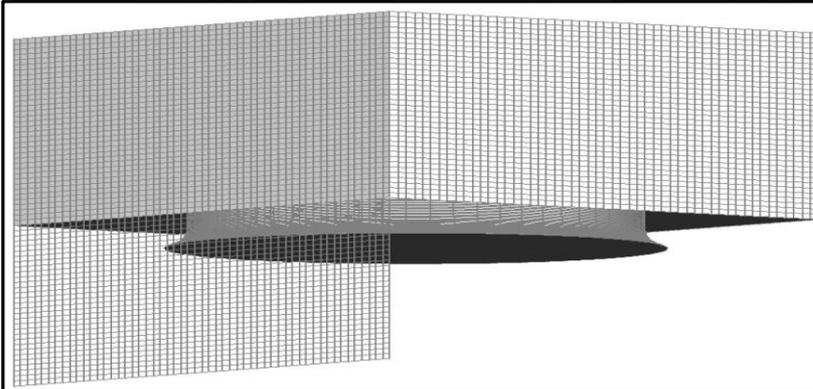
What We Didn't Know



- **How to quantify**
 - Performance benefit
 - Fan protection
- **Basis for**
 - Screen choice
 - Arrangement
 - Location

The Two Minute Story

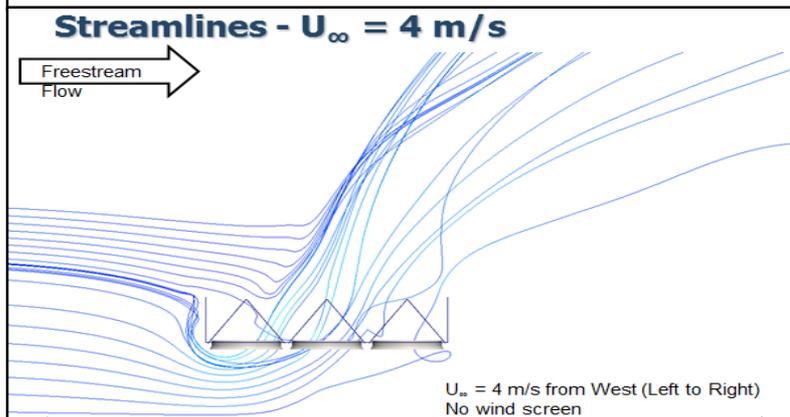
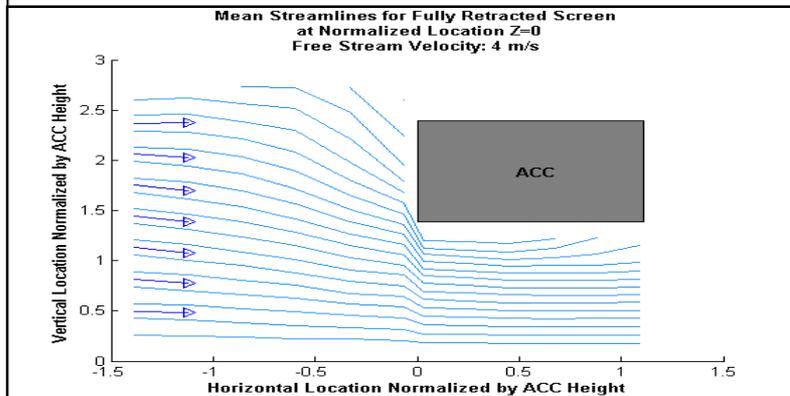
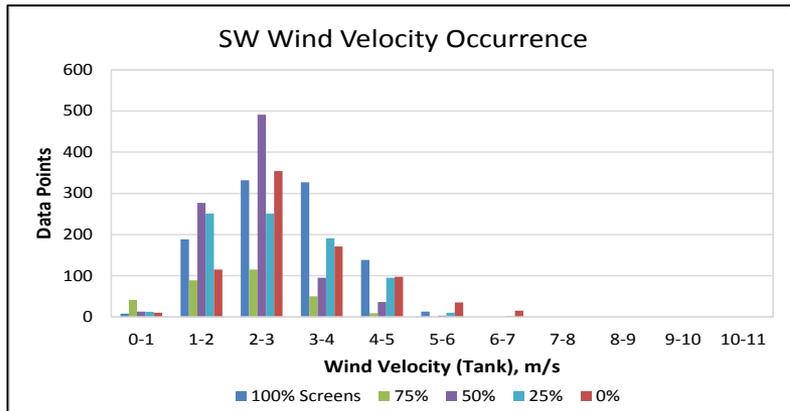
The Plan



- **Integrated study**
 - Field test of ACC
 - Wind tunnel modeling
 - CFD modeling
- **Procedure**
 - Validate models with field data
 - Extend range of results in wind tunnel
 - Generalize/predict new situations with CFD

The Two Minute Story

The Outcome



- **Field test results**
 - LOTS of data
 - Little +/- on thermal performance
 - Significant reduction in dynamic blade loading
- **Wind tunnel**
 - Good simulation
 - Quantitative agreement
 - Useful visualization
- **CFD**
 - Some insights
 - Quantitatively unsuccessful
 - Generalization goal unmet

Study Team

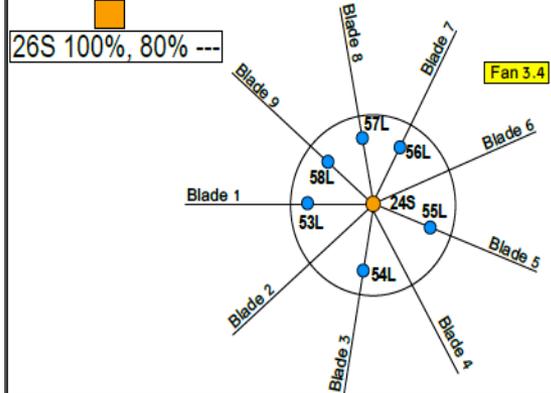
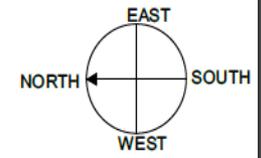
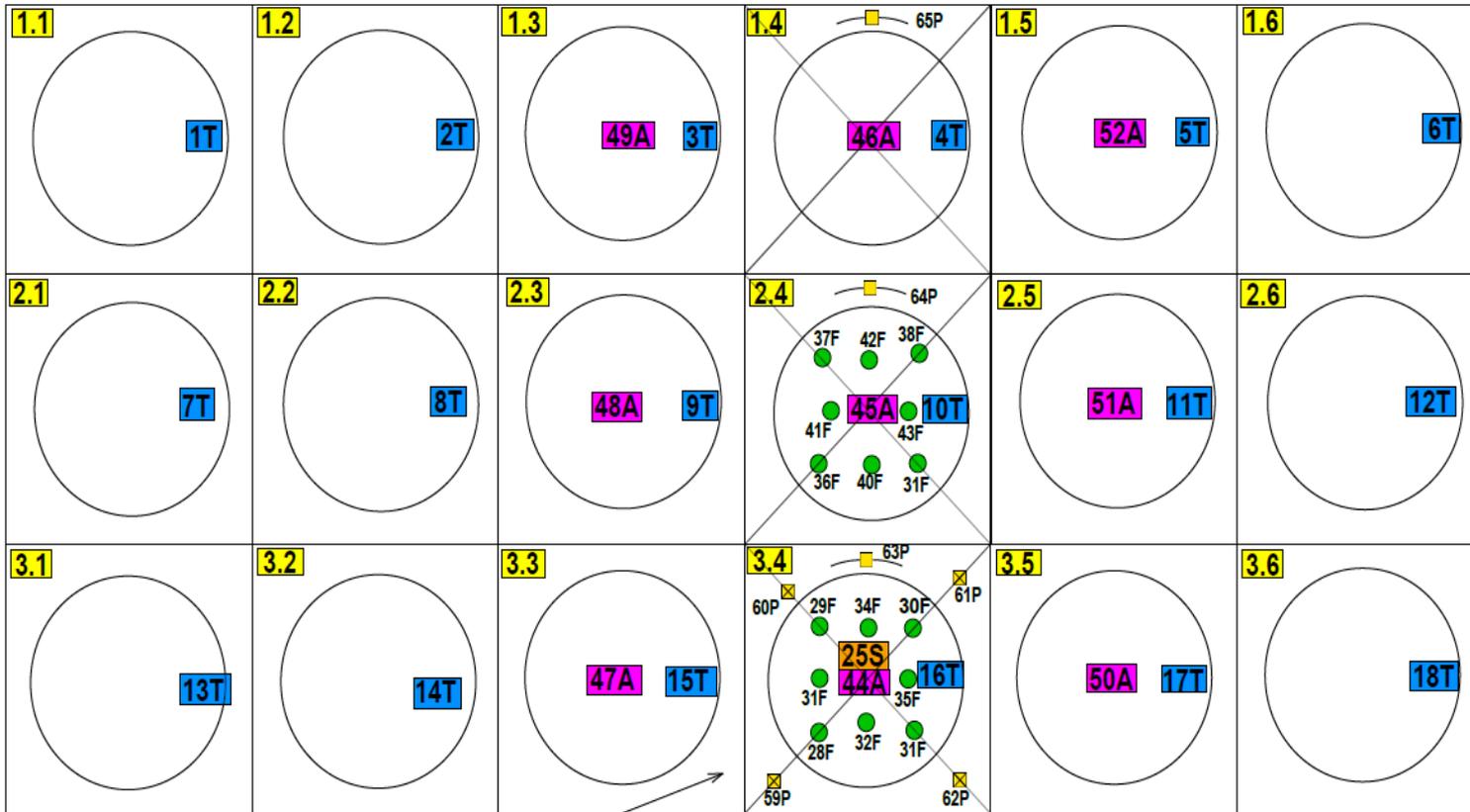
- **J. Maulbetsch, M. DiFilippo**—Co-PIs
- **UC Davis---Wind Tunnel**
 - Bruce White, **Ryan Parker**, Rachael Larson
- **Senta Engineering---CFD model**
 - Case VanDam, Ray Chow
- **Howden---Fan vendor; Field test set up**
 - Sander Venema, Harry Olthof, **Desmond de Haan**, Paul Nelissen
- **Caithness---Host site; Test operations**
 - Bill Wareham, Kevin Collins, Tim German
- **Galebreaker---Windscreen vendor**
 - Simon Melhuish, Andrew Gardner, **Gary Mirsky, Jamie Wilde**
- **California Energy Commission**
 - Joe O'Hagan, Lillian Mirviss

Field Tests—Caithness

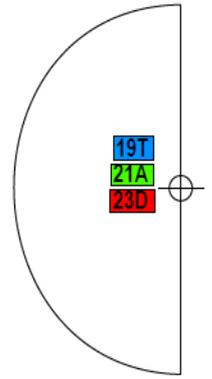
18 cell ACC; retractable screens



Position Sensors Caithness



- T = Temperature Probe (1-19)
- D = Wind Direction (22, 23)
- A = Wind Speed (20, 21)
- Amps (44-52)
- F = Flow Sensor (28-42)
- L = Load Cell (53-58)
- P = Pressure (59-65)
- S = Position, Fan Blade Location (24, 25)
- Screen (26)



Data Used for Comparisons

- **July & August, 2014---All fans full**
- **Cells 3.4 and 2.4 (behind 3.4)**
- **Plot against wind speed (at tank)**
- **Sorted by**
 - **wind directions—NW, W, SW, S, SE (at tank)**
 - **Average all from $180^\circ \pm 45^\circ$ (Howden)**
 - **Nominal $\pm 11.5^\circ$ (JSM/MND)**
 - **Screen positions—0, 25, 50, 75, 100%**

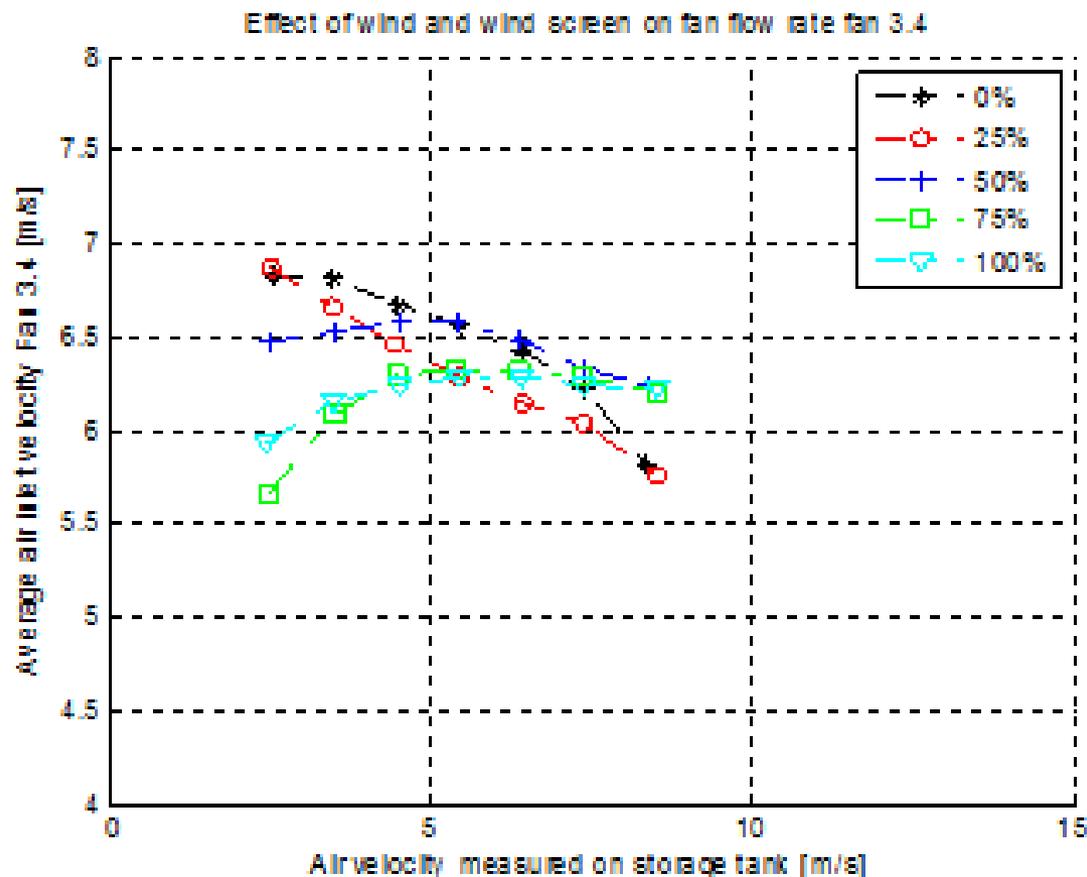
Average air inlet velocity fan 3.4

Positive effect screen at higher wind speeds

Negative effect screen at lower wind speeds

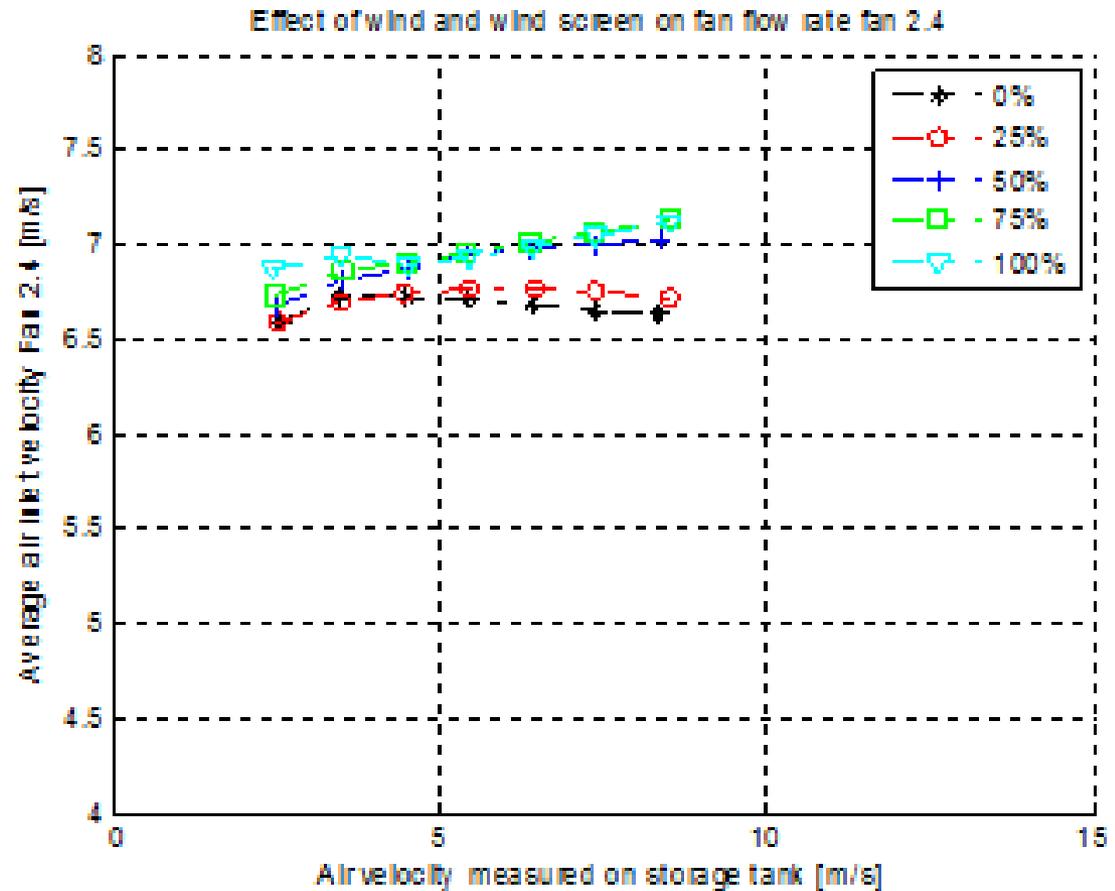
Break even at ± 7 m/s wind speed

50% screen deployment gives best results
(up to a wind velocity of 8 m/s)



Average air inlet velocity fan 2.4

Positive effect screen at all wind speeds



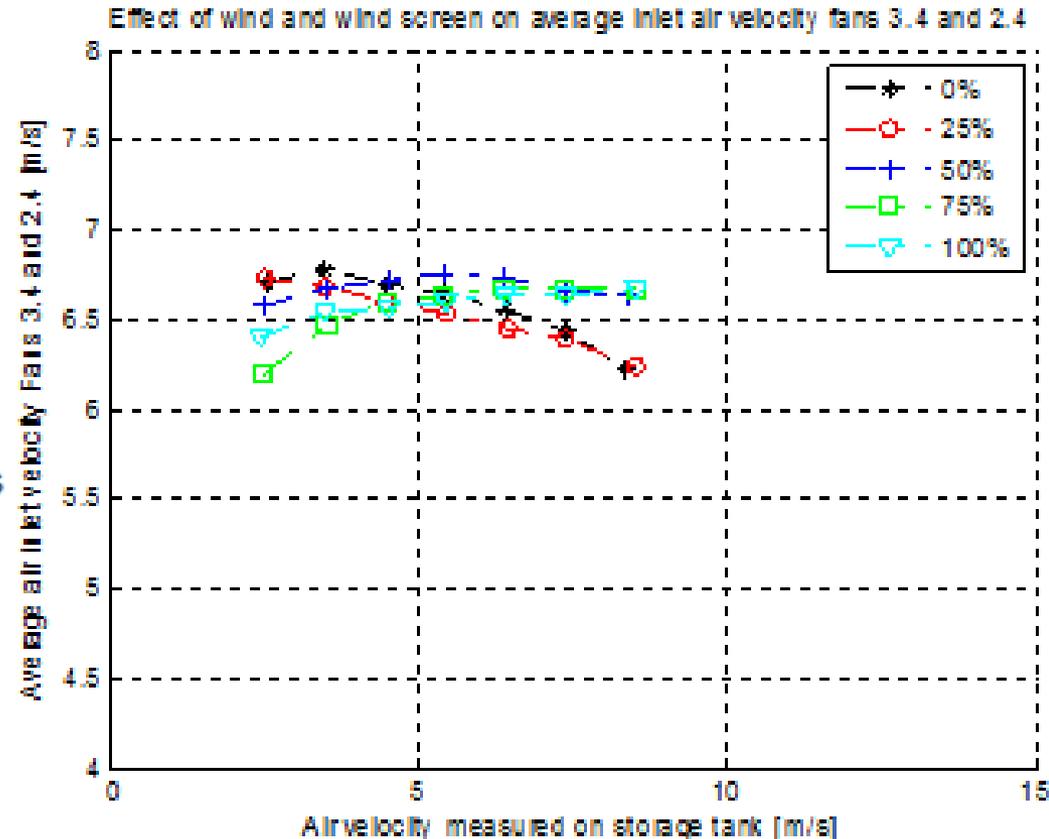
Average air inlet velocity fan 2.4 and 3.4

Positive effect screen at higher wind speeds

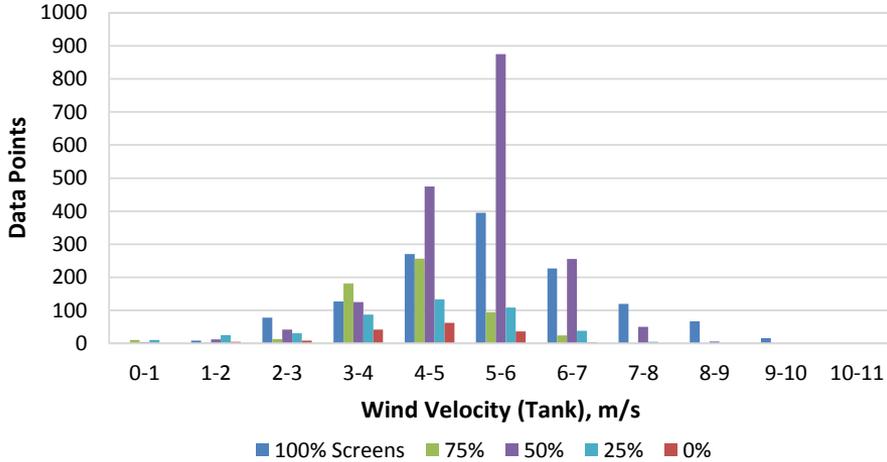
Negative effect screen at lower wind speeds

Break even at ± 4 m/s wind speed

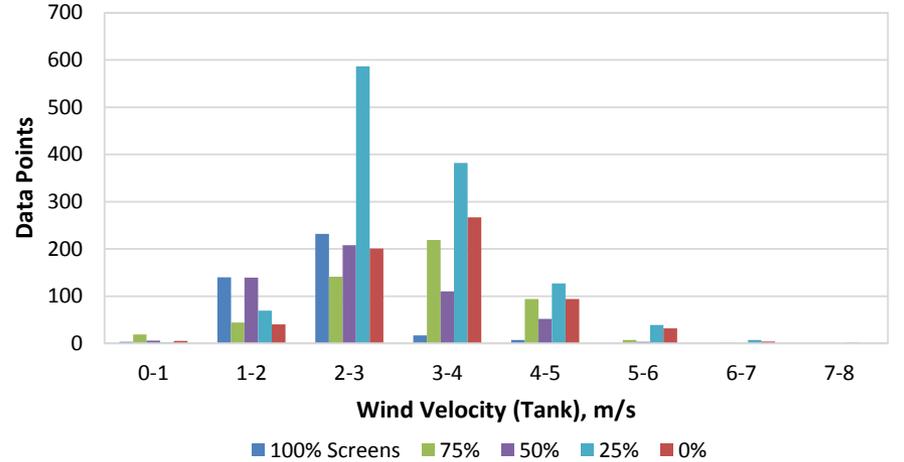
50% screen deployment again gives best results
(up to a wind velocity of 8 m/s)



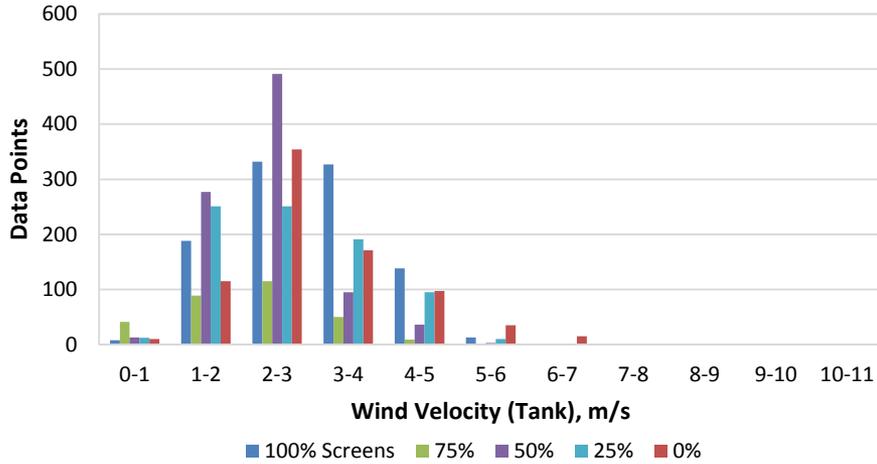
NW Wind Velocity Occurrence



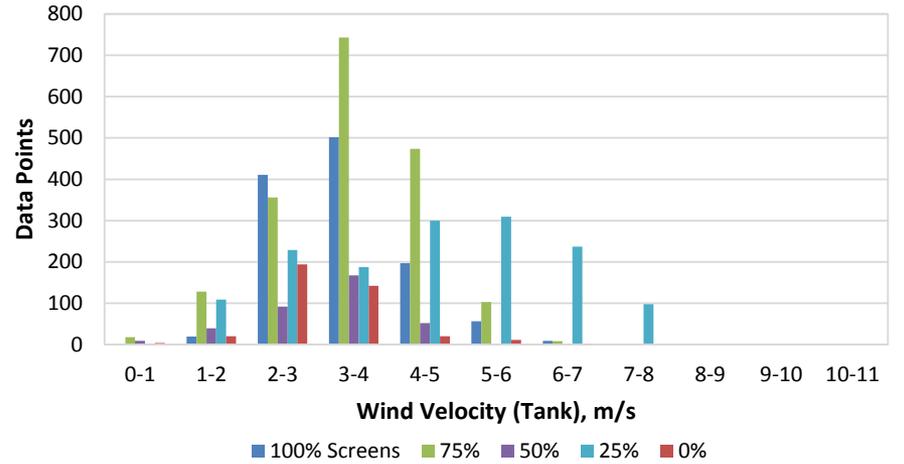
W Wind Velocity Occurrence



SW Wind Velocity Occurrence

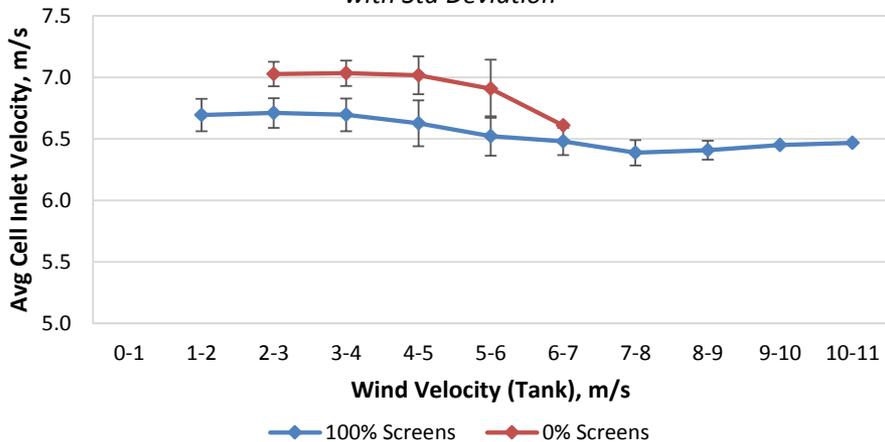


SE Wind Velocity Occurrence



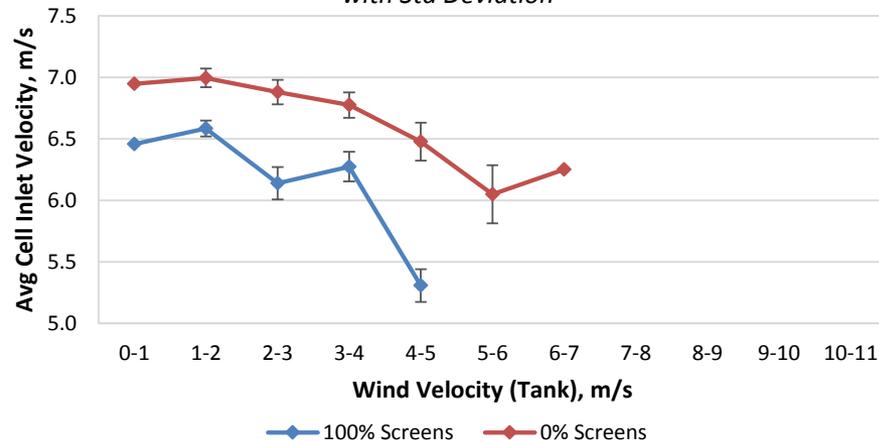
Cell 3.4 Avg Inlet Vel - NW 0% & 100% Screens

with Std Deviation



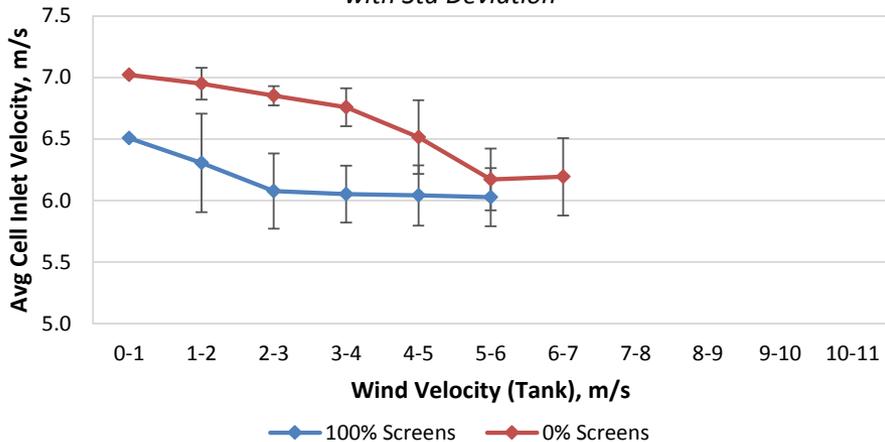
Cell 3.4 Avg Inlet Vel - W 0% & 100% Screens

with Std Deviation



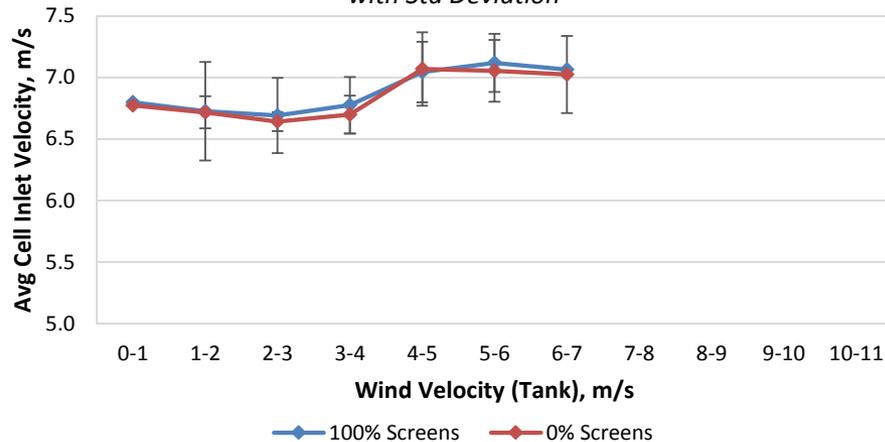
Cell 3.4 Avg Inlet Vel - SW 0% & 100% Screens

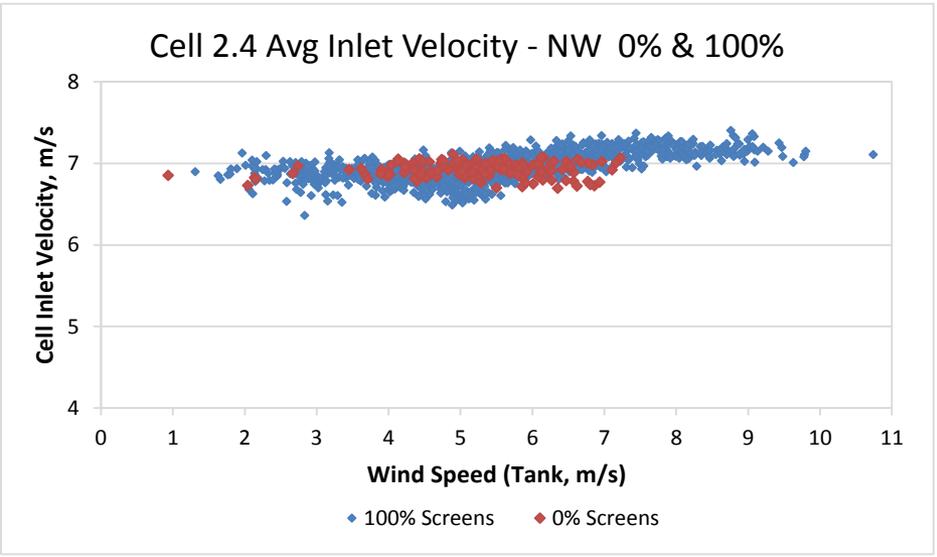
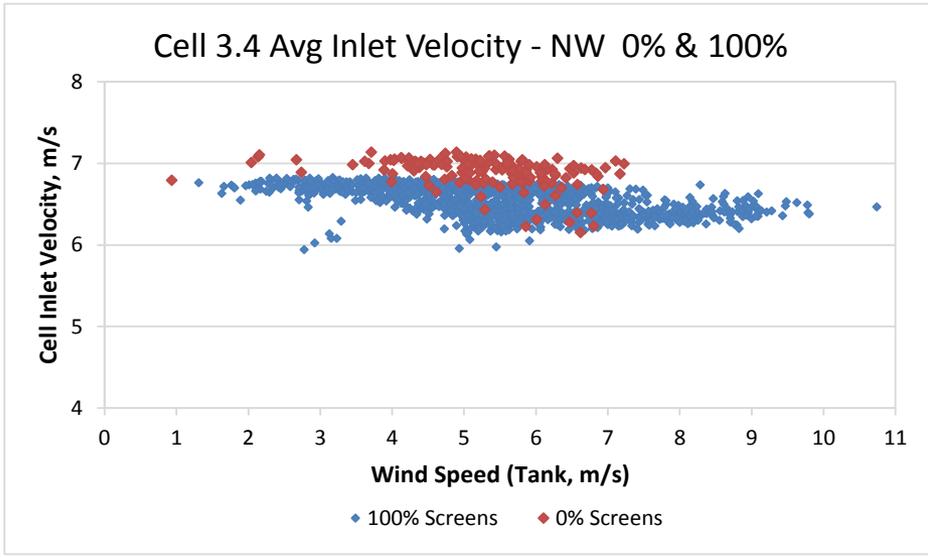
with Std Deviation



Cell 3.4 Avg Inlet Vel - SE 0% & 100% Screens

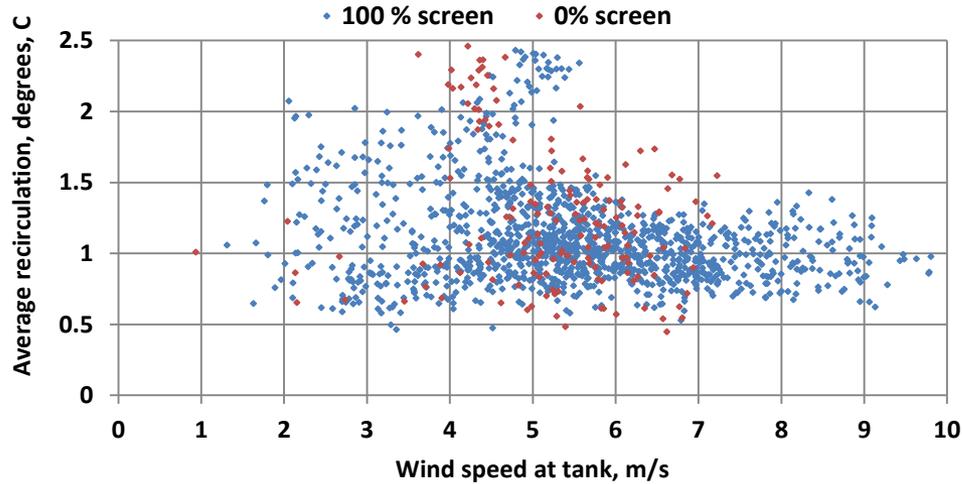
with Std Deviation



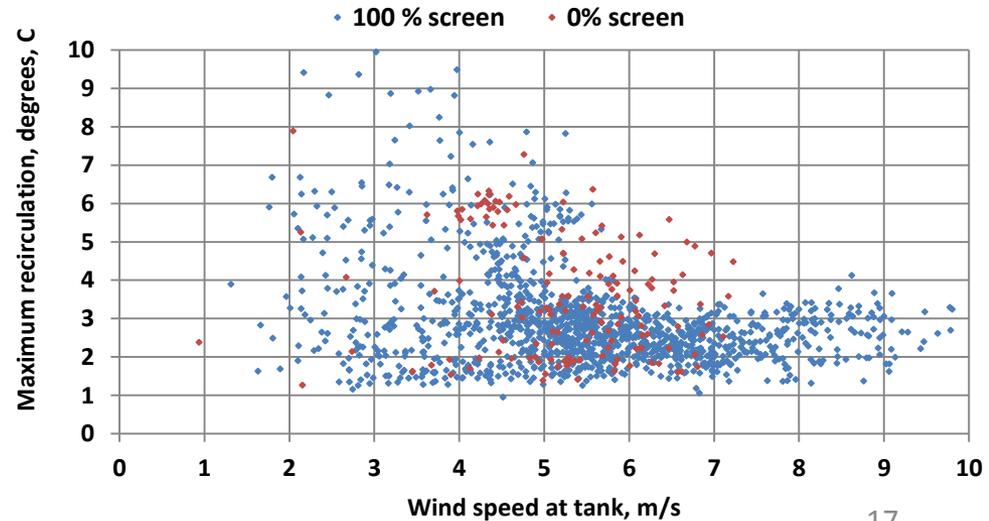


Recirculation---Effect of wind direction and screen position

Average recirculation--NW—0% and 100% screen

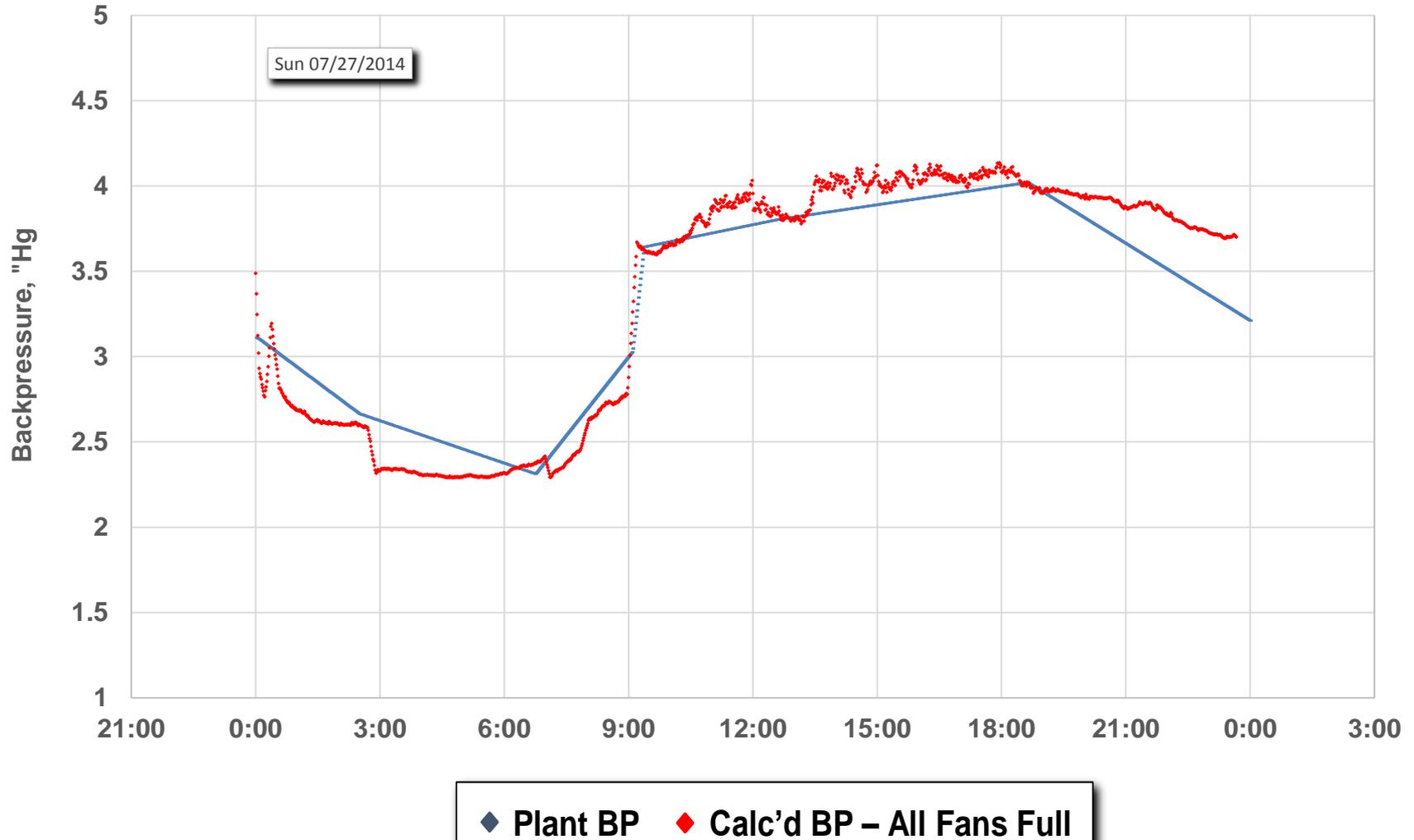


Maximum recirculation--NW—0% and 100% screen



Comparison to performance curves

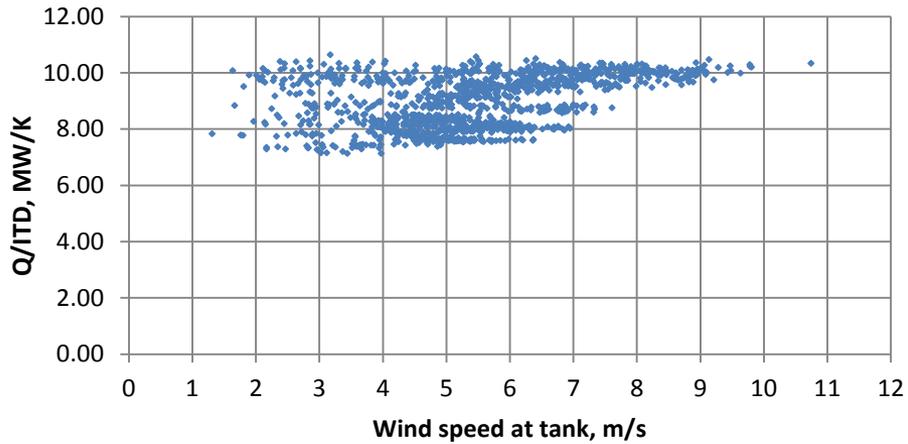
Steam Turbine Backpressure
Caithness Station



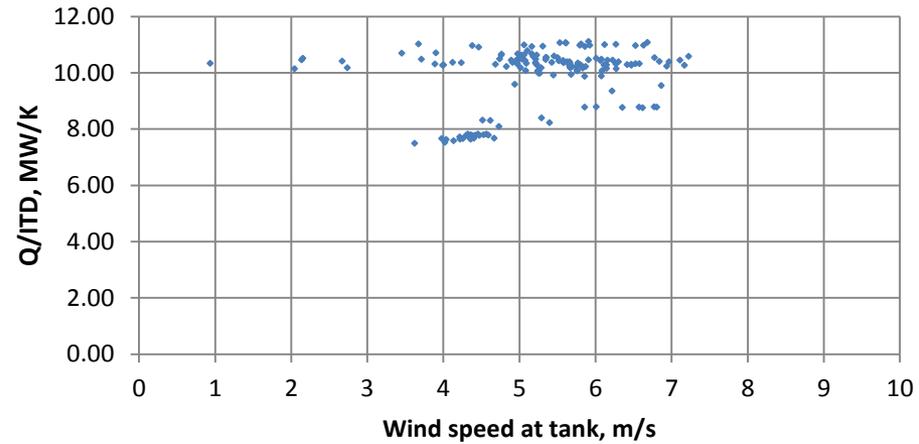
Thermal performance

Effect of wind direction and screen position

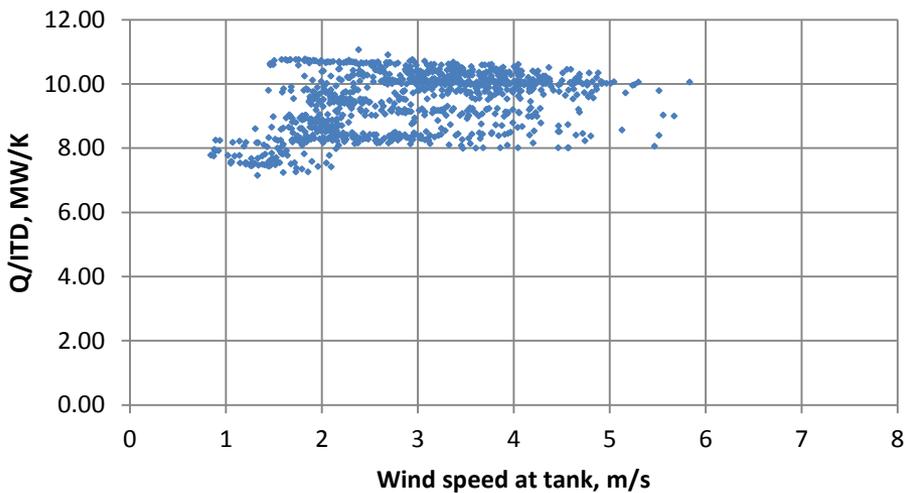
Q/ITD--NW--100% screen



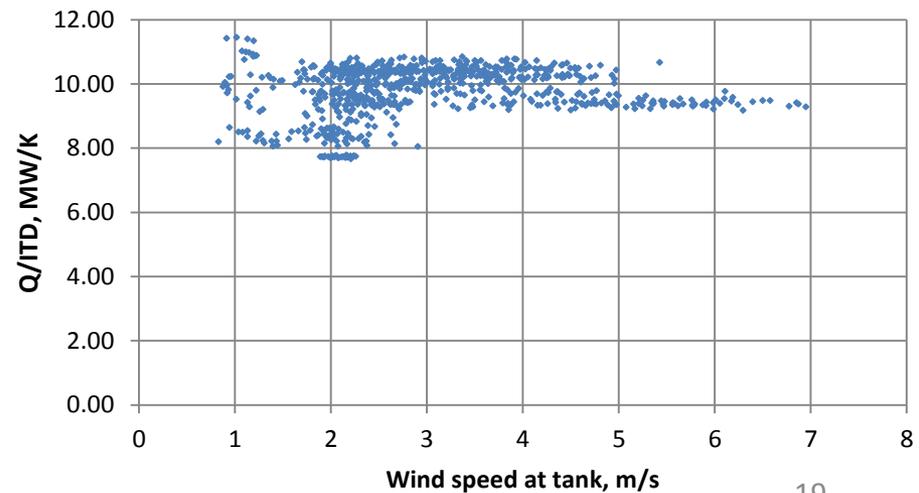
Q/ITD--NW--0% screen



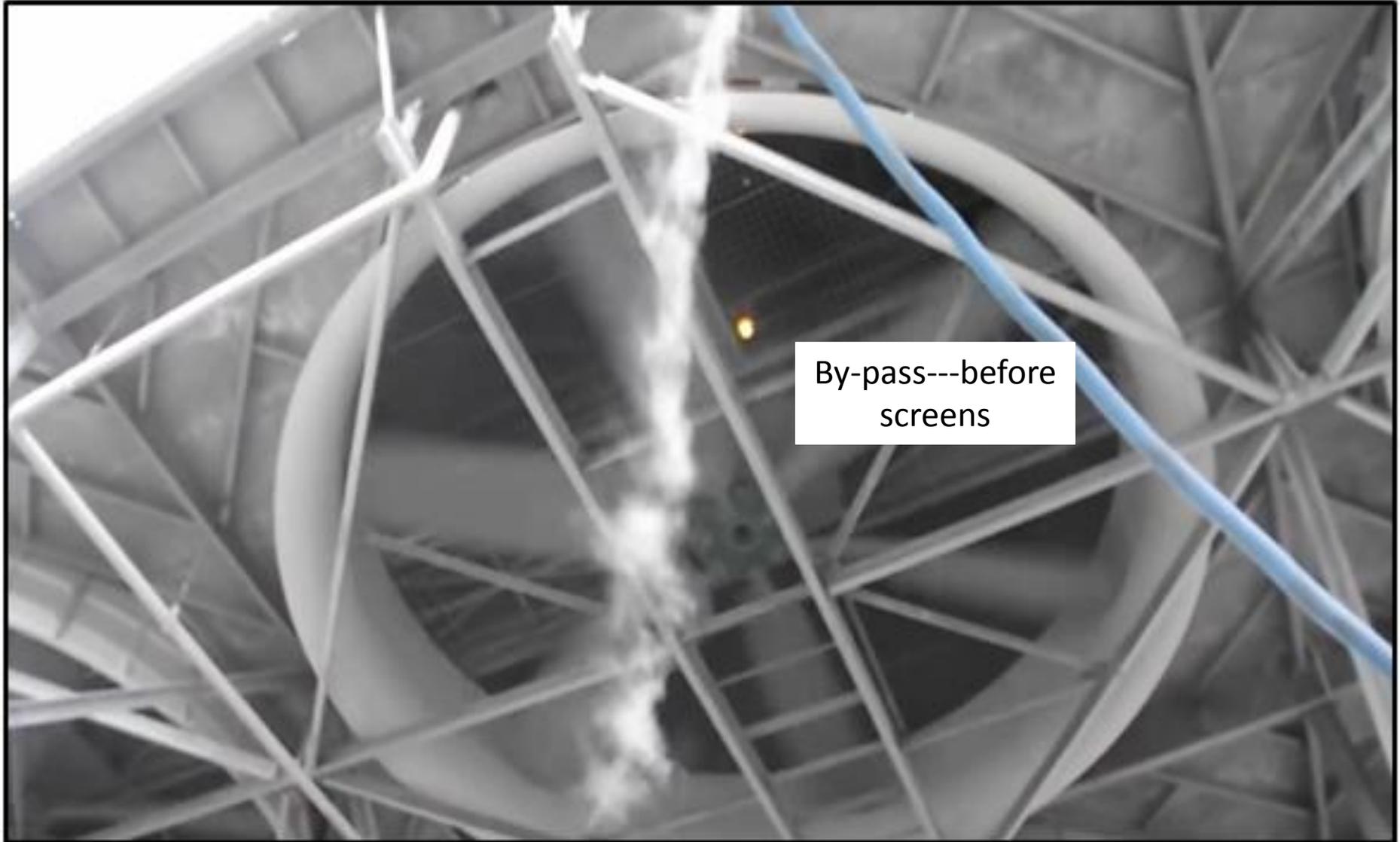
Q/ITD--SW--100% screen



Q/ITD--SW--0% screen



Blade Dynamics & Non-Uniform Inlet

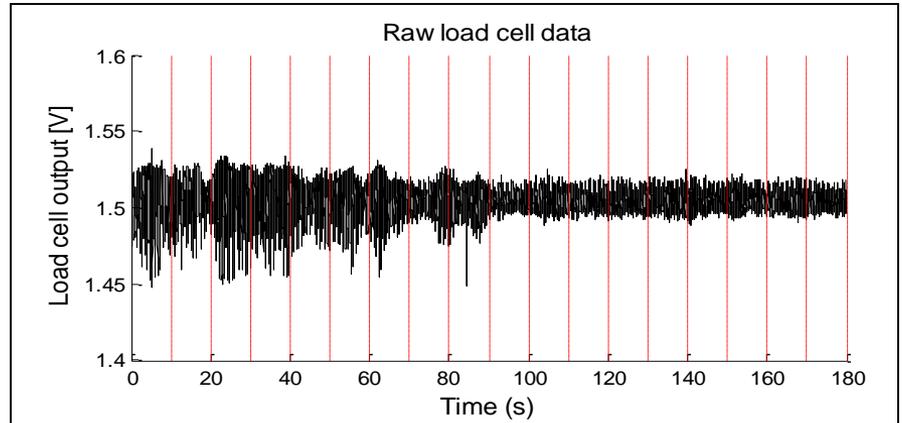


Dynamic Blade Loading Measurements

For all 6 load cells the average variation in output over this 10 second period was determined (This is a measure for dynamic loading)

Top

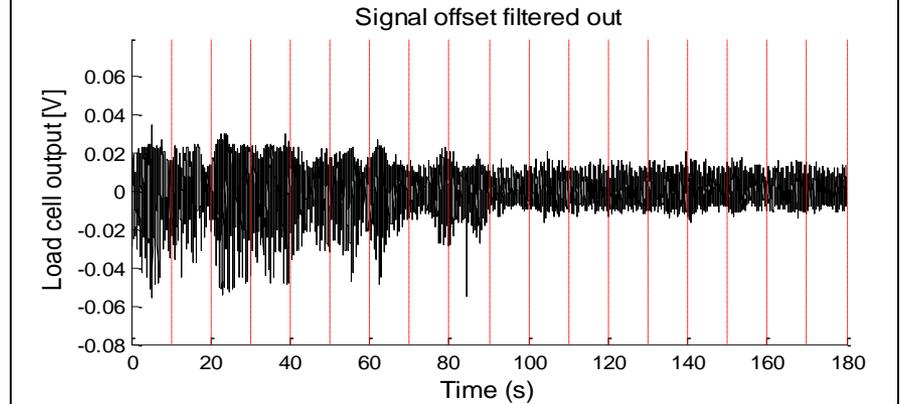
Raw data from load cell



Middle

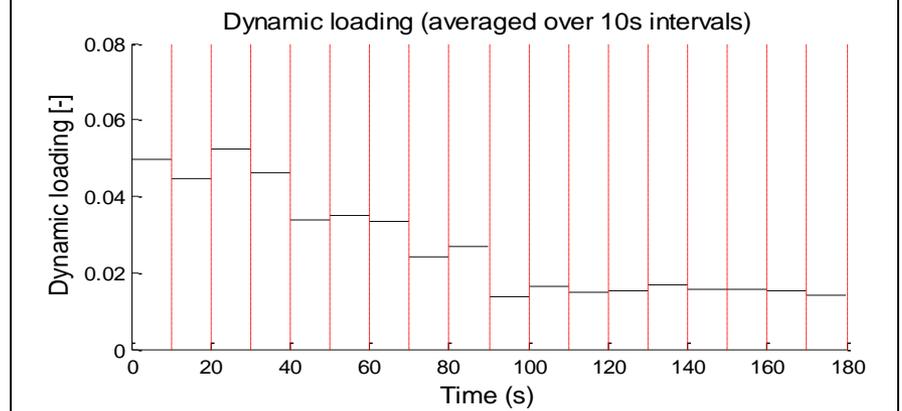
Static load filtered out

Leaving dynamic component of blade loading

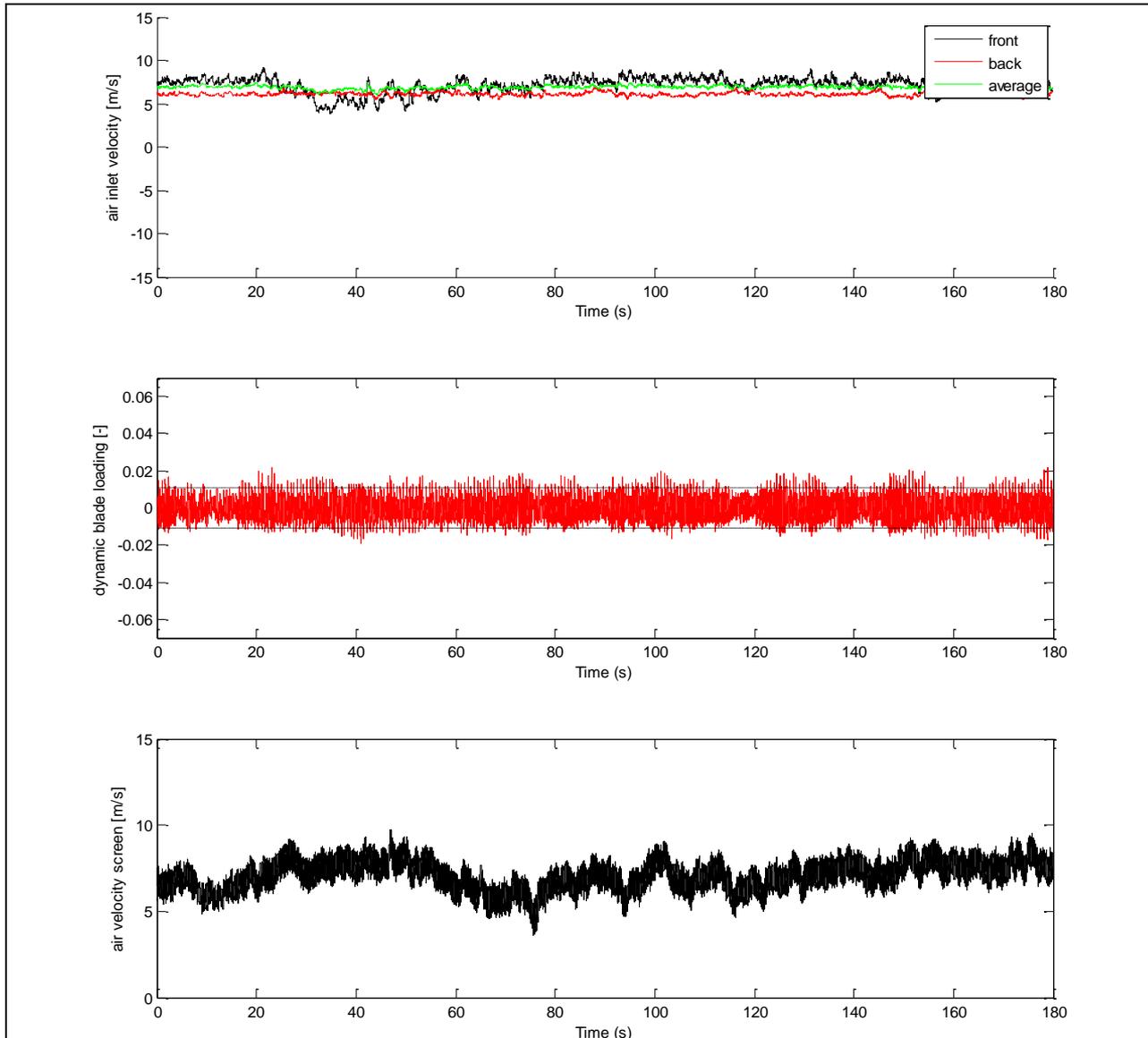


Bottom

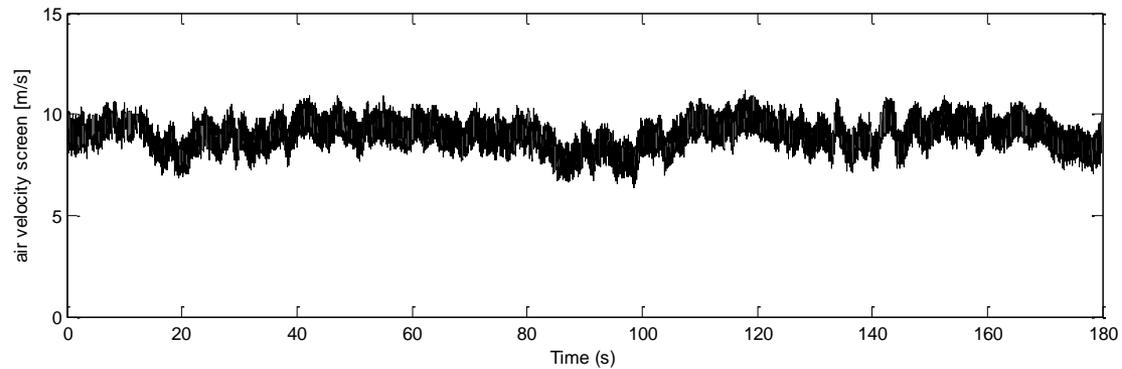
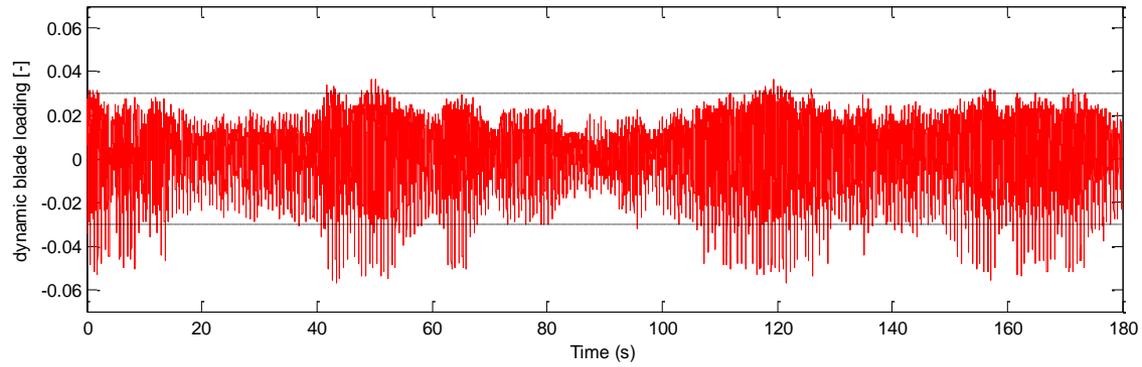
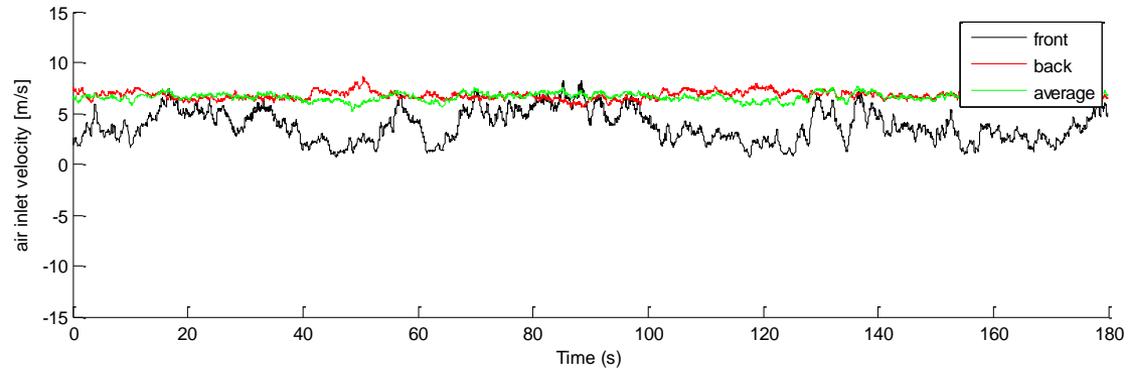
Dynamic blade loading averaged over 10 second intervals



Uniform inlet flow



Non-uniform inlet flow



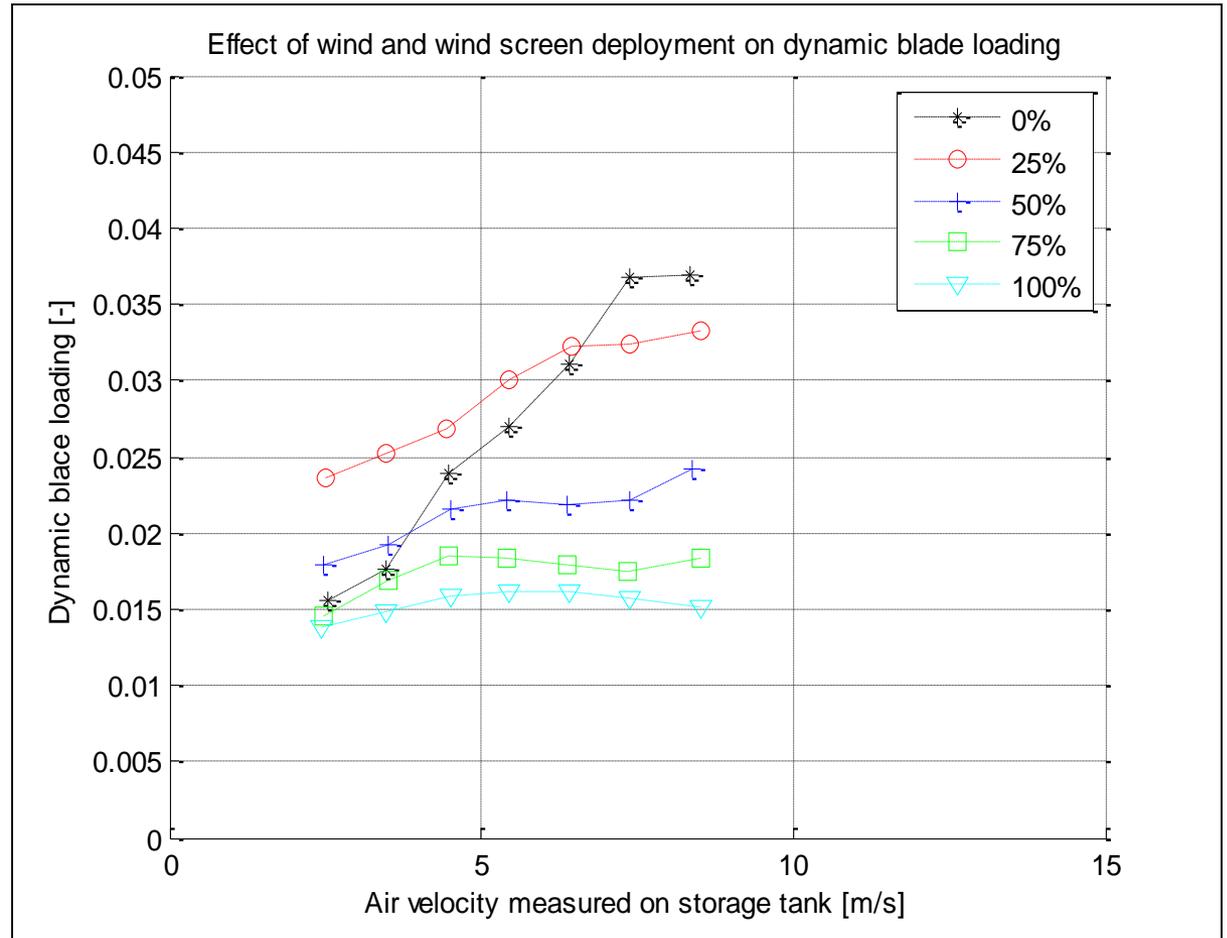
Effect of screen deployment

Dynamic blade loading fan 3.4

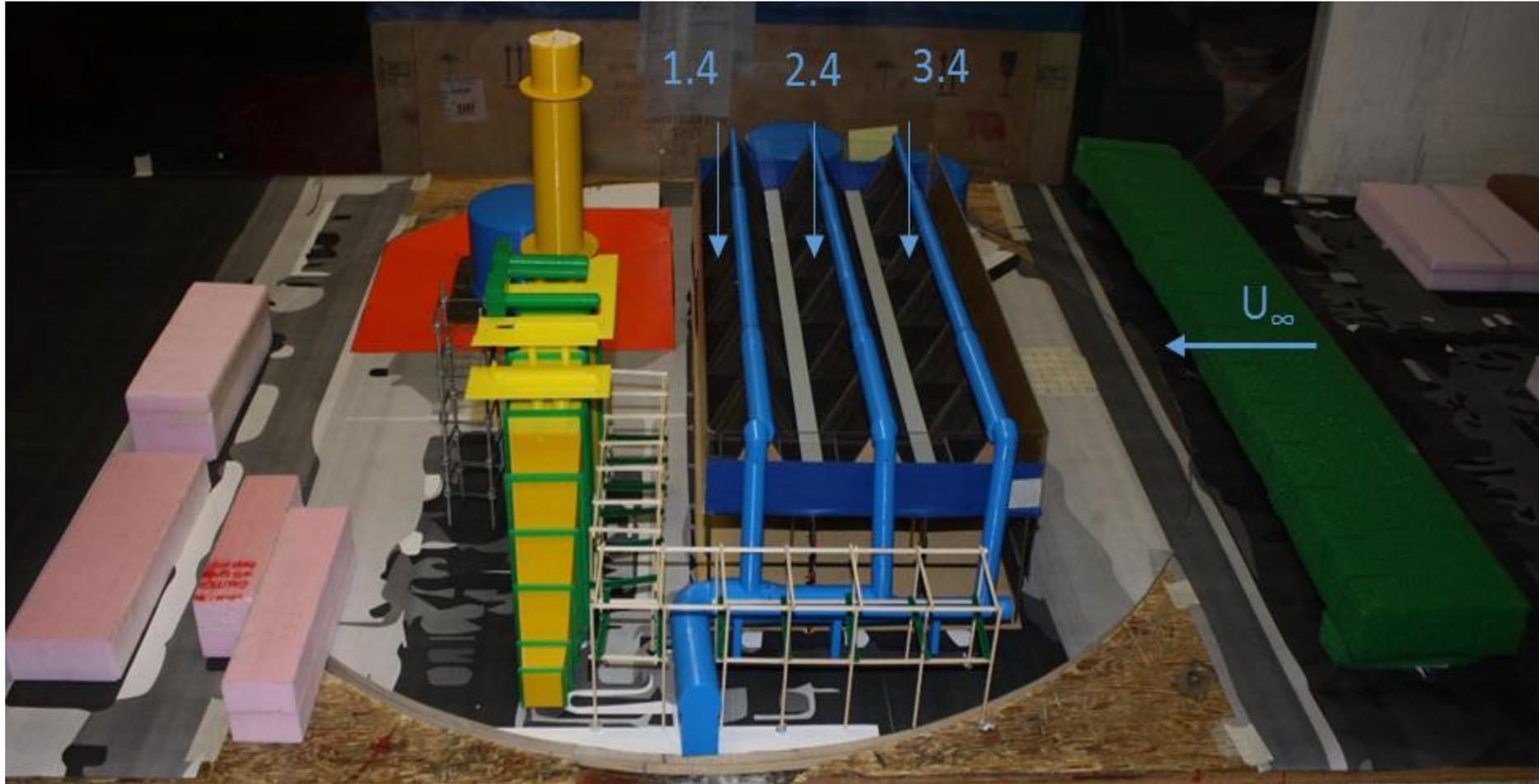
Increase at higher wind speeds

Significant influence wind screen

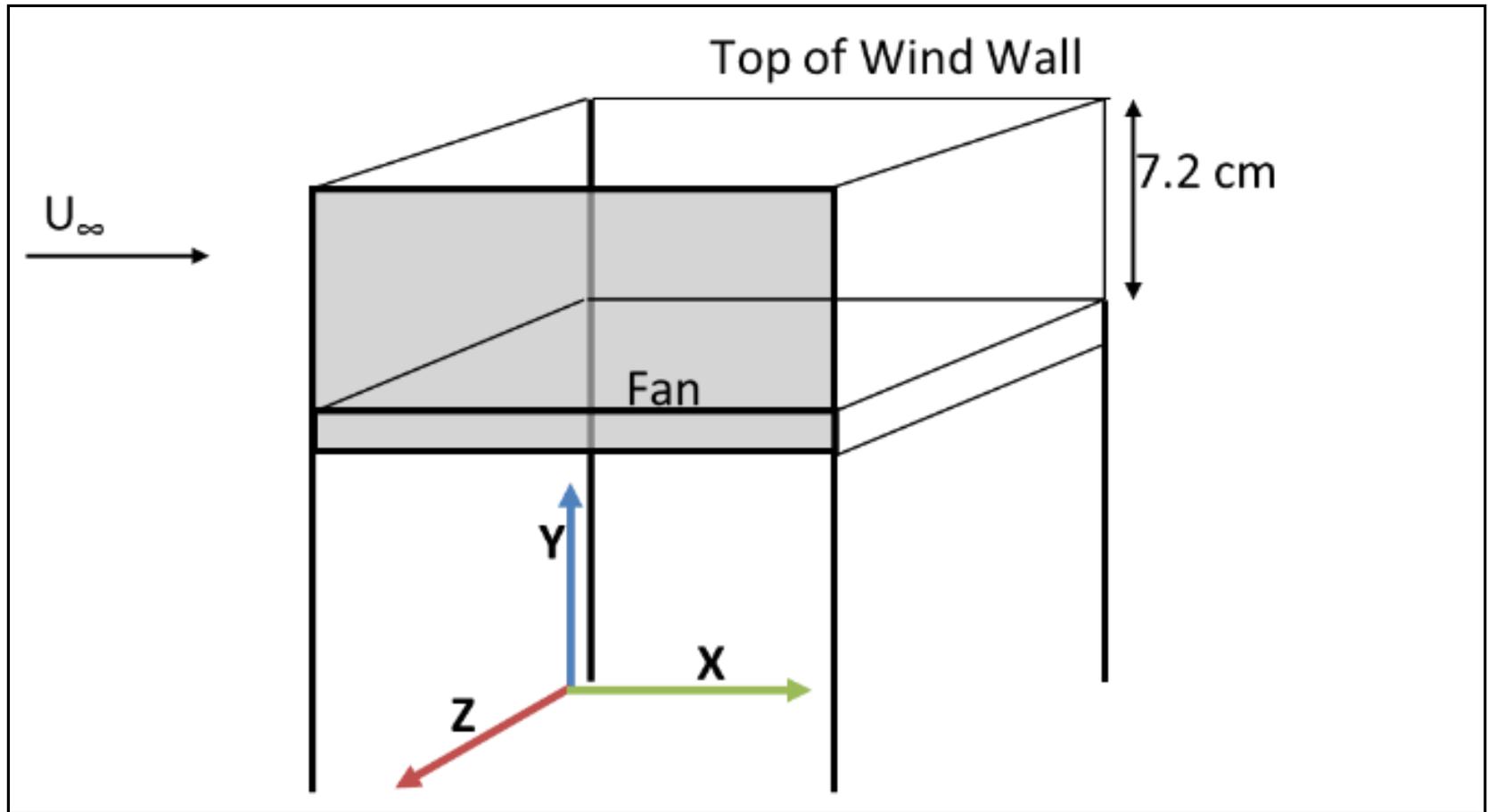
**Screen deployment reduced
dynamic blade load by a factor 2-3**



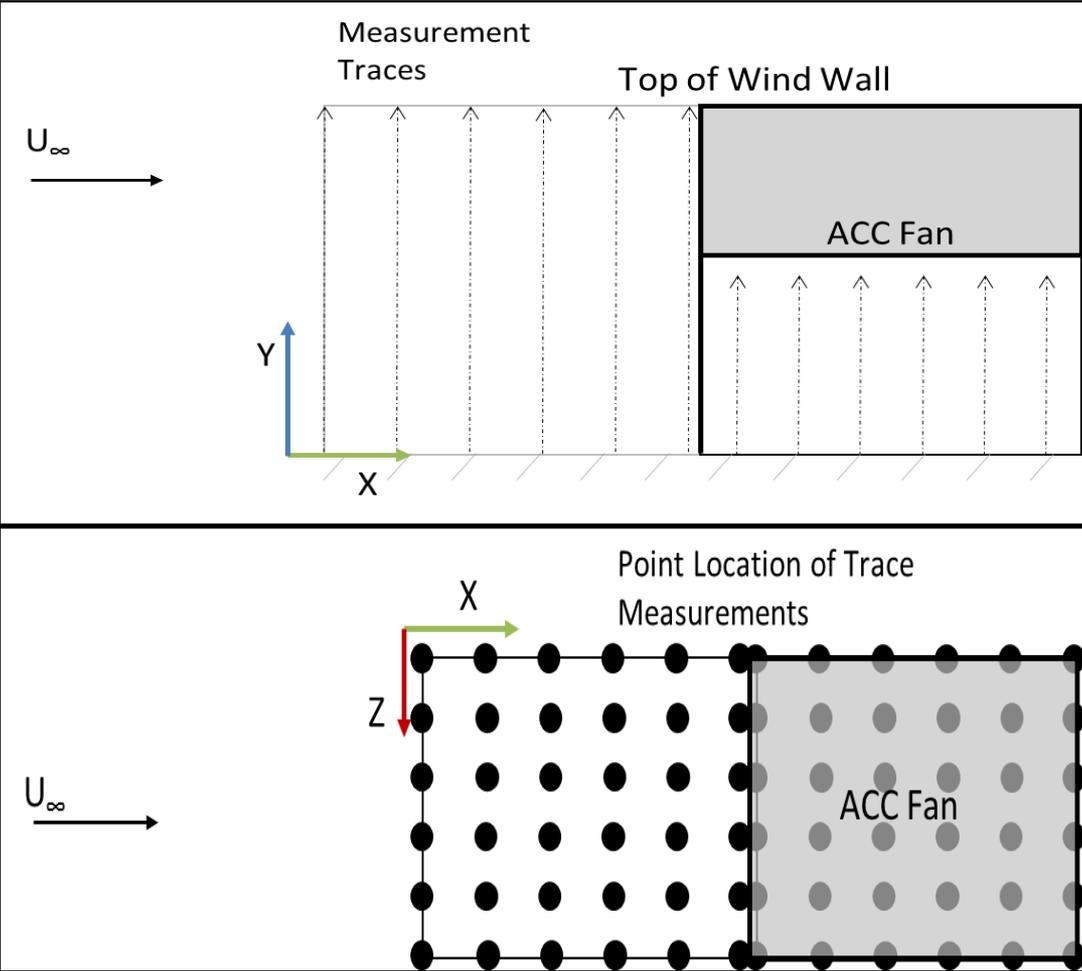
Wind Tunnel Modeling



Skeleton Schematic of Cell 3.4

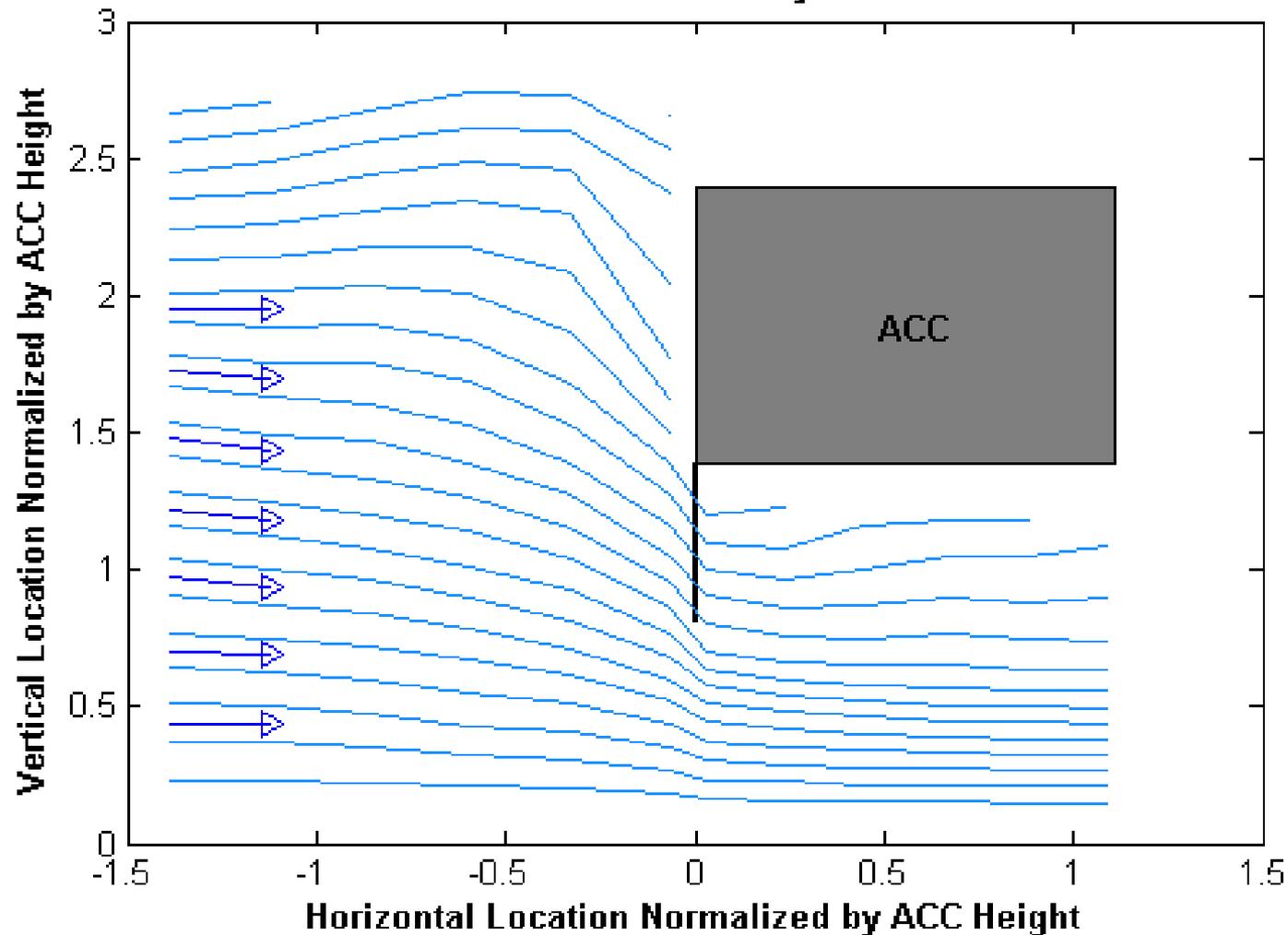


Measurement Locations



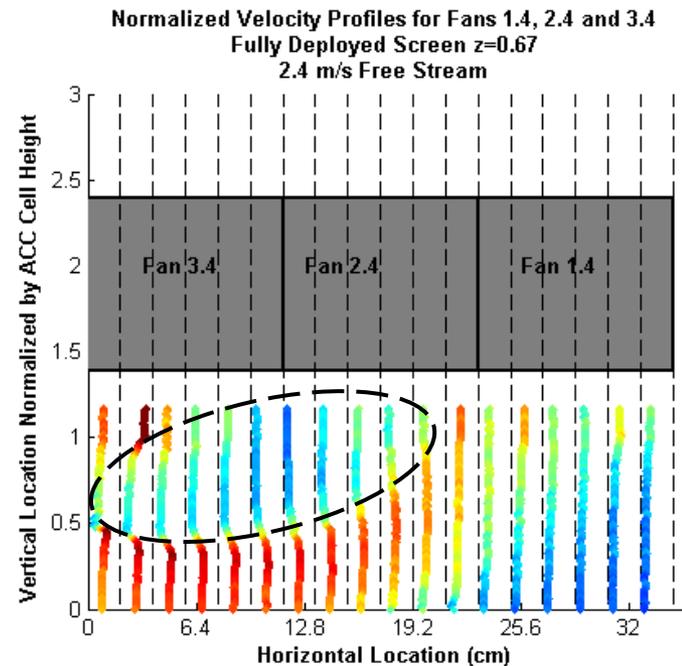
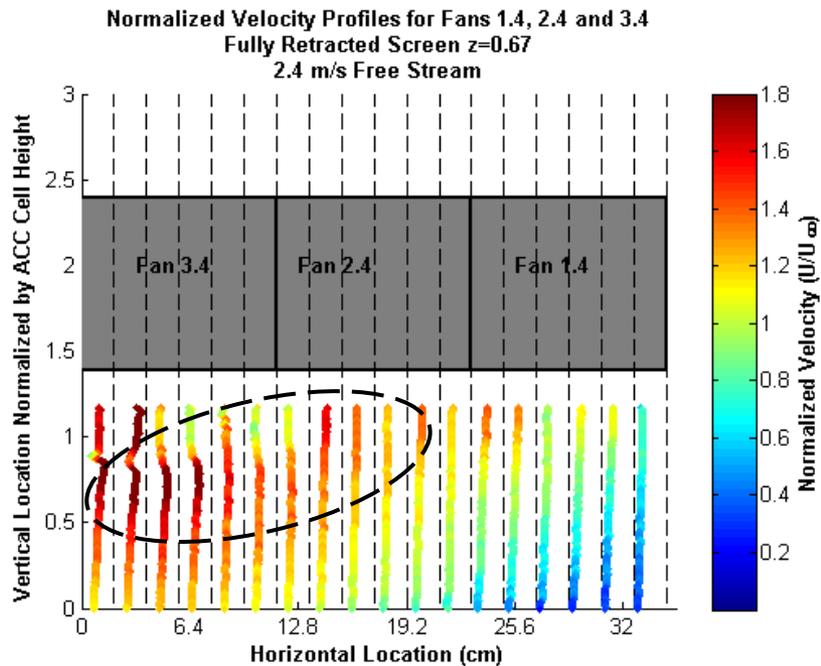
Streamline tracing

Mean Streamlines for Fully Deployed Screen
at Normalized Location $Z=0.82$
Free Stream Velocity: 6 m/s



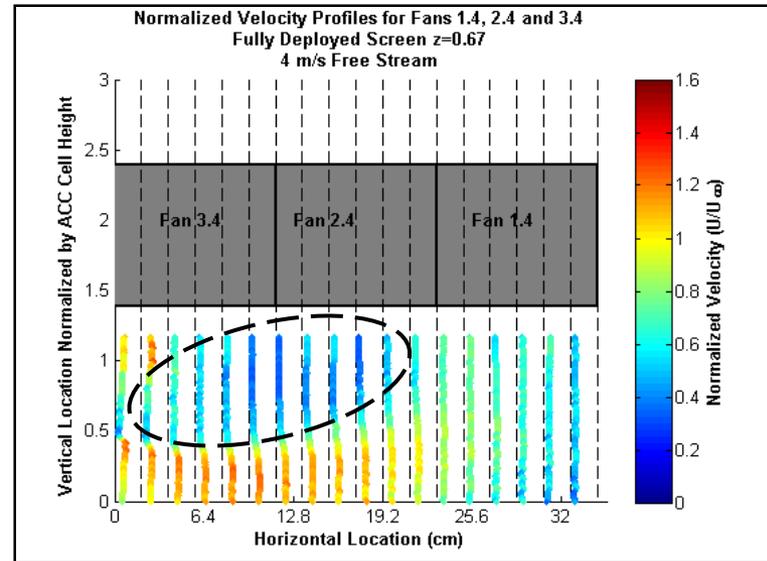
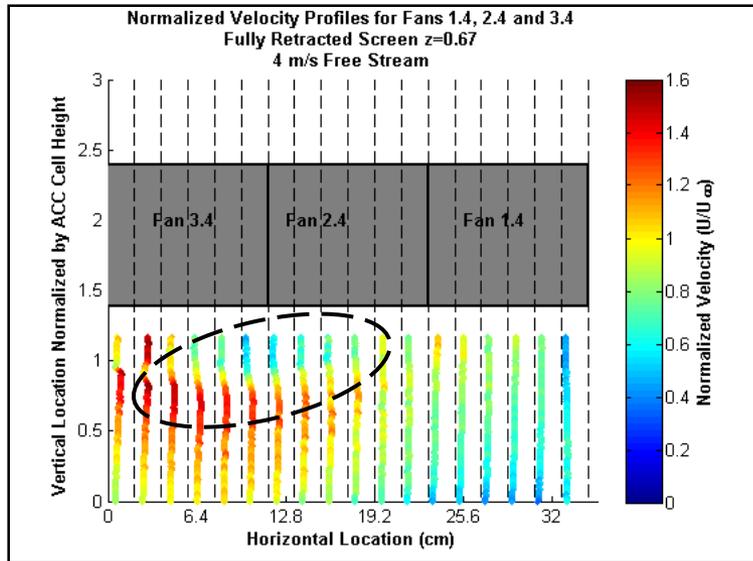
Velocity Profiles

Free Stream 2.4 m/s (6.0 m/s Full Scale)

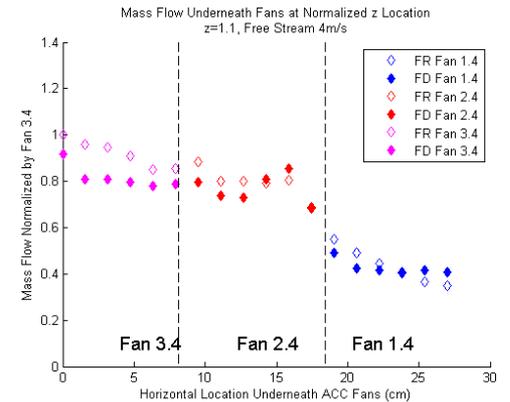
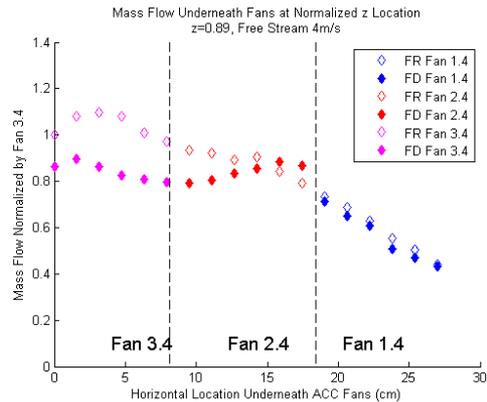
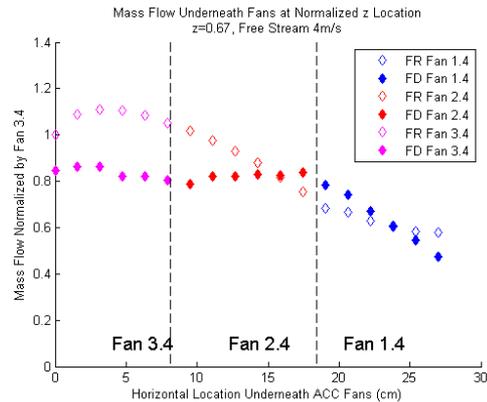
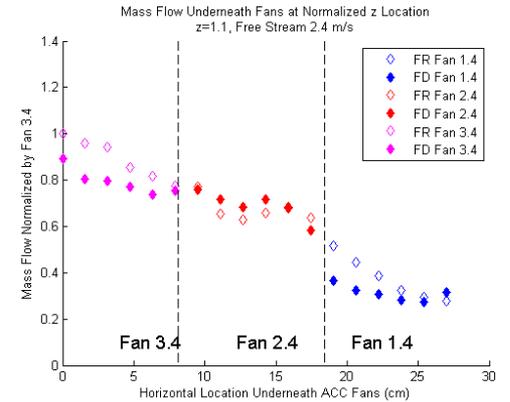
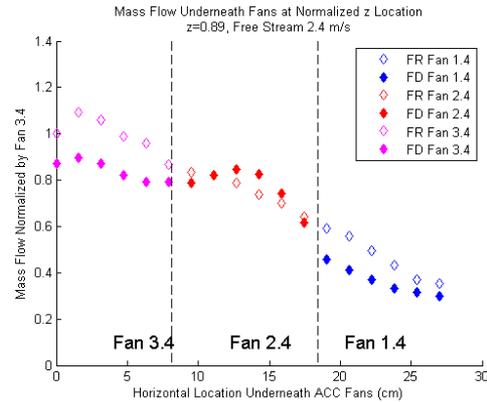
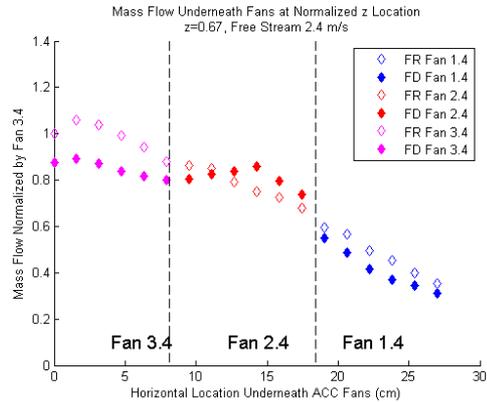


Velocity Profiles

Free Stream 4.0 m/s (9 m/s Full Scale)



Total Average Horizontal Mass Flow



Smoke Visualization

CFD---What worked/What didn't?

Simple cases

- **Case 1:**
 - Uniform inlet flow
 - Nearly still air (.3 m/s; ~ .7 mph)
 - No screens

- **Case 2:**
 - Uniform inlet flow
 - No screens
 - Moderate wind (3 & 6 m/s; ~ 7 & 14 mph)

Still Air vs. Crosswind

U_{∞} (m/s)	Screen PDC	Tot Fan Press (Pa)	Fan	\dot{m}^* -	\dot{m} (kg/sec)	\dot{Vol} (m ³ /sec)	V_{fan} (m/s)
0.3	0	110.0	1,4	20.3	788	643	7.62
			2,4	23.6	914	746	8.85
			3,4	19.3	748	610	7.24
			3,6	21.9	848	692	8.20

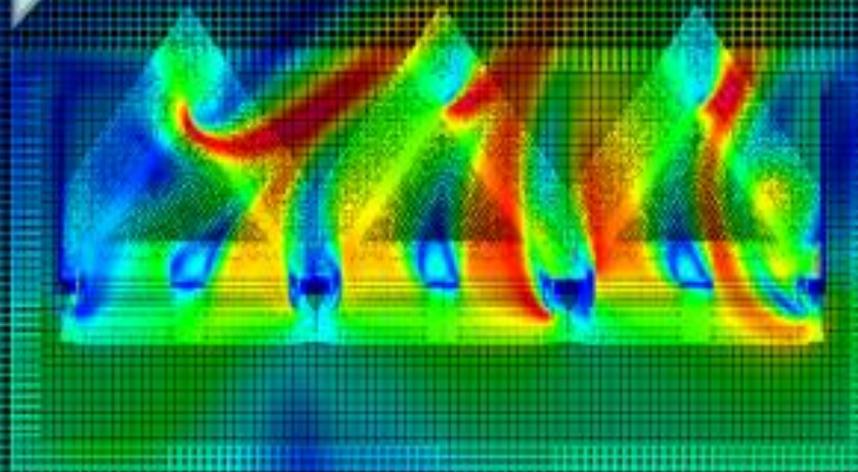
U_{∞} (m/s)	Screen PDC	Tot Fan Press (Pa)	DP_{AFrame} (Pa)	Fan	\dot{m}^* -	\dot{m} (kg/sec)	\dot{Vol} (m ³ /sec)	V_{fan} (m/s)	V_{exp_avg} (m/s)
3	0	110.0	78.0	1,4	20.2	782	638	7.56	-
				2,4	17.2	665	543	6.43	6.78
				3,4	3.2	123	100	1.19	6.83
3	1.1	110.0	78.0	1,4	15.6	604	493	5.85	-
				2,4	18.8	730	596	7.07	-
				3,4	5.3	206	169	2.00	-
6	0	110.0	78.0	1,4	16.6	644	526	6.23	-
				2,4	16.4	637	520	6.16	6.34
				3,4	4.8	187	152	1.81	5.87
6	1.1	110.0	78.0	1,4	14.1	545	445	5.28	-
				2,4	17.5	679	554	6.57	6.41
				3,4	5.2	203	166	1.96	5.04

Qualitative Understanding

- **Physical picture**
 - **Streamlines**
 - **Velocity vectors**

Low Cross-Flow – Total Velocity Mag

$U_\infty \approx 0.3 \text{ m/s}$



$$V_{fan3,4} = 7.24 \text{ m/s}$$

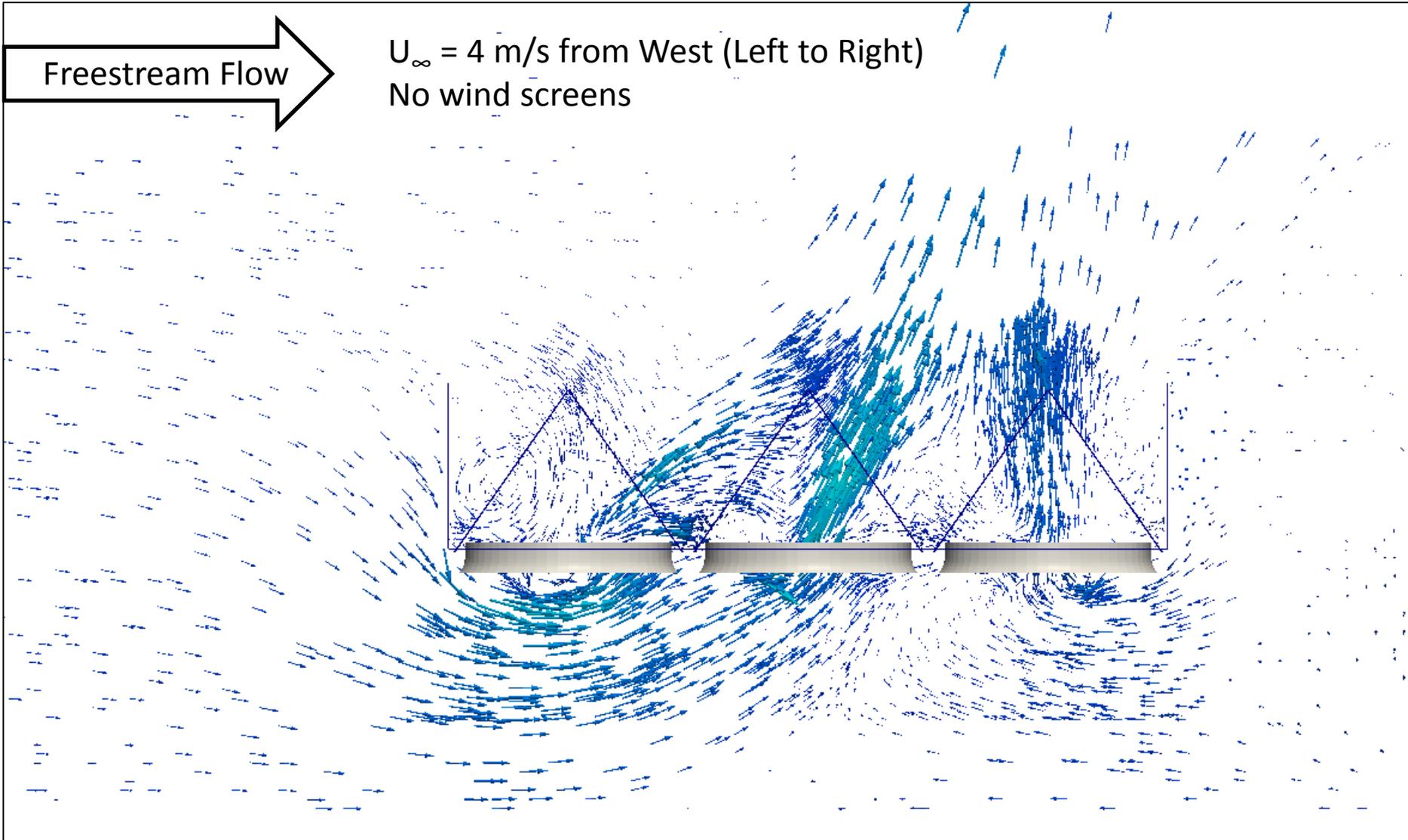
$$V_{fan2,4} = 8.85 \text{ m/s}$$

$$V_{fan1,4} = 7.62 \text{ m/s}$$

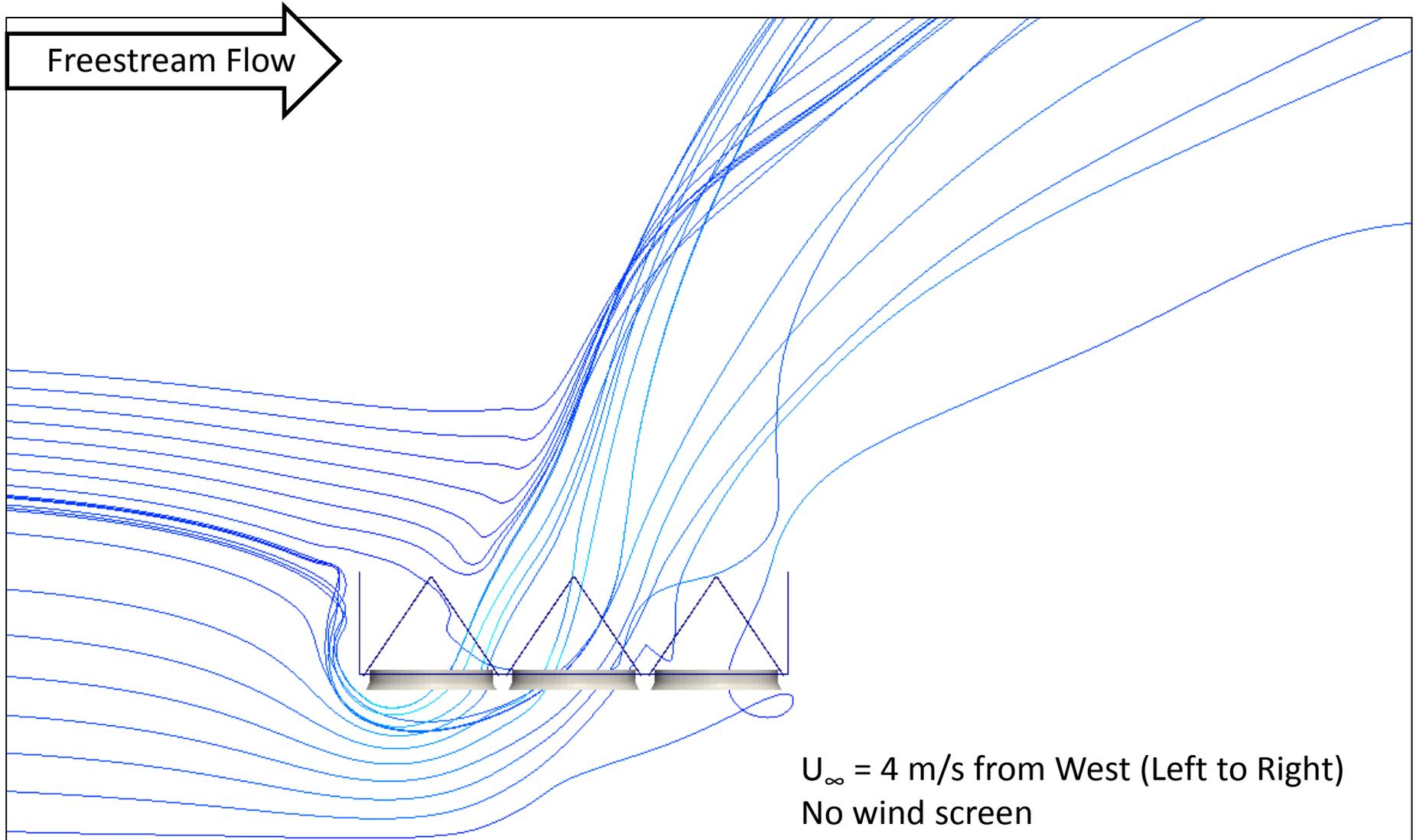
Velocity Vectors

Freestream Flow

$U_\infty = 4 \text{ m/s}$ from West (Left to Right)
No wind screens



Streamlines - $U_\infty = 4 \text{ m/s}$



Qualitative Understanding

- **Upstream complexity**
 - Inlet boundary layer
 - Upstream obstructions—trees and buildings
 - Horizontal ledge at bottom of windwall

Field Tests—Caithness

18 cell ACC; retractable screens



Cell 3.4

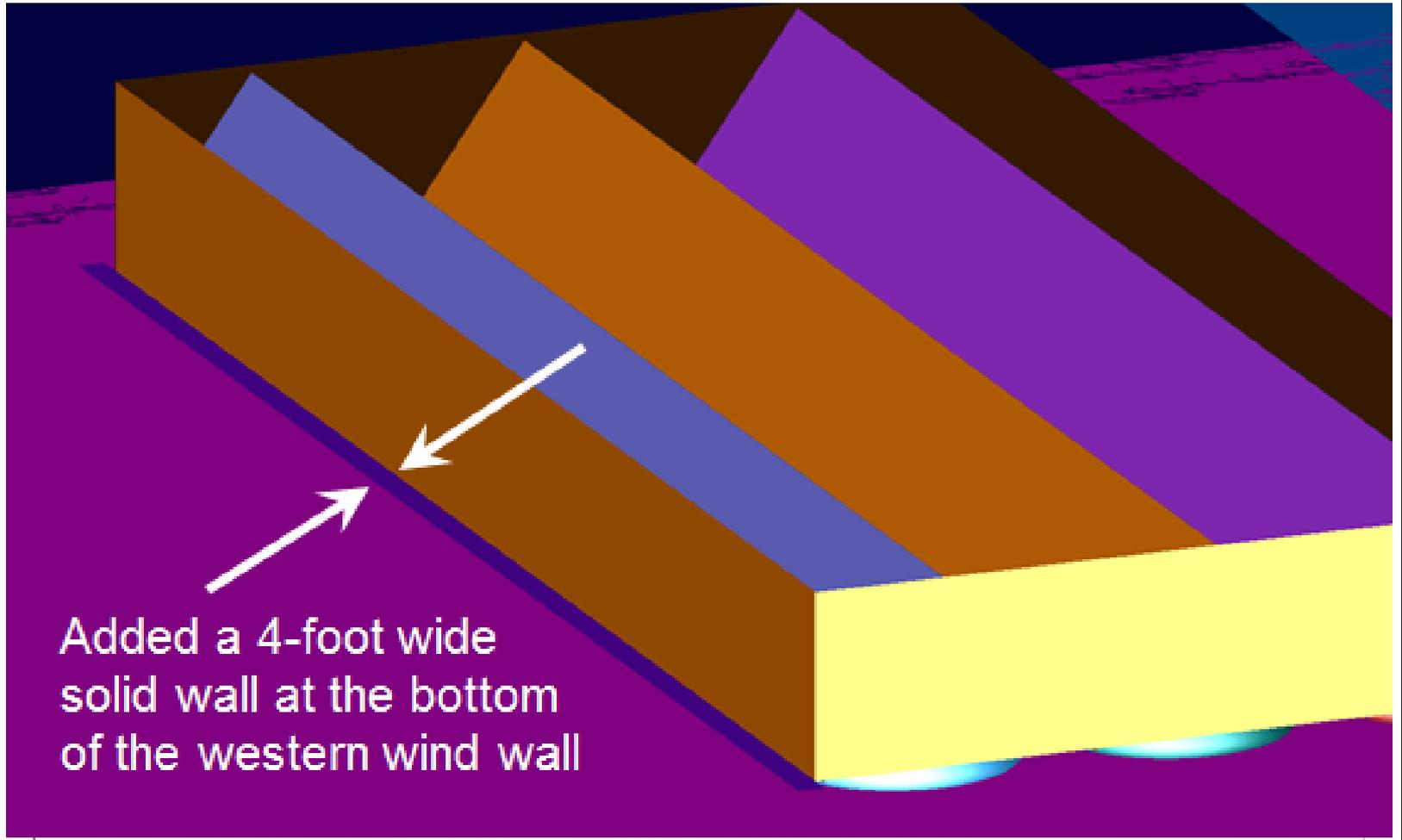
Wind vane

Inflow Trees/Buildings

Case	U_{∞} (m/s)	Screen PDC	Tot Fan Press (Pa)	DP_{AFrame} (Pa)	Fan	\dot{m}^* -	\dot{m} (kg/sec)	\dot{Vol} (m ³ /sec)	V_{fan} (m/s)	V_{exp_avg} (m/s)
No Trees	3	0	110.0	78.0	1,4	20.2	782	638	7.56	-
w/ BL					2,4	17.2	665	543	6.43	6.78
					3,4	3.2	123	100	1.19	6.83
Trees	3	0	110.0	78.0	1,4	17.1	661.1	539.7	6.40	-
w/ BL					2,4	18.4	713.2	582.2	6.90	6.78
					3,4	5.2	200.4	163.6	1.94	6.83

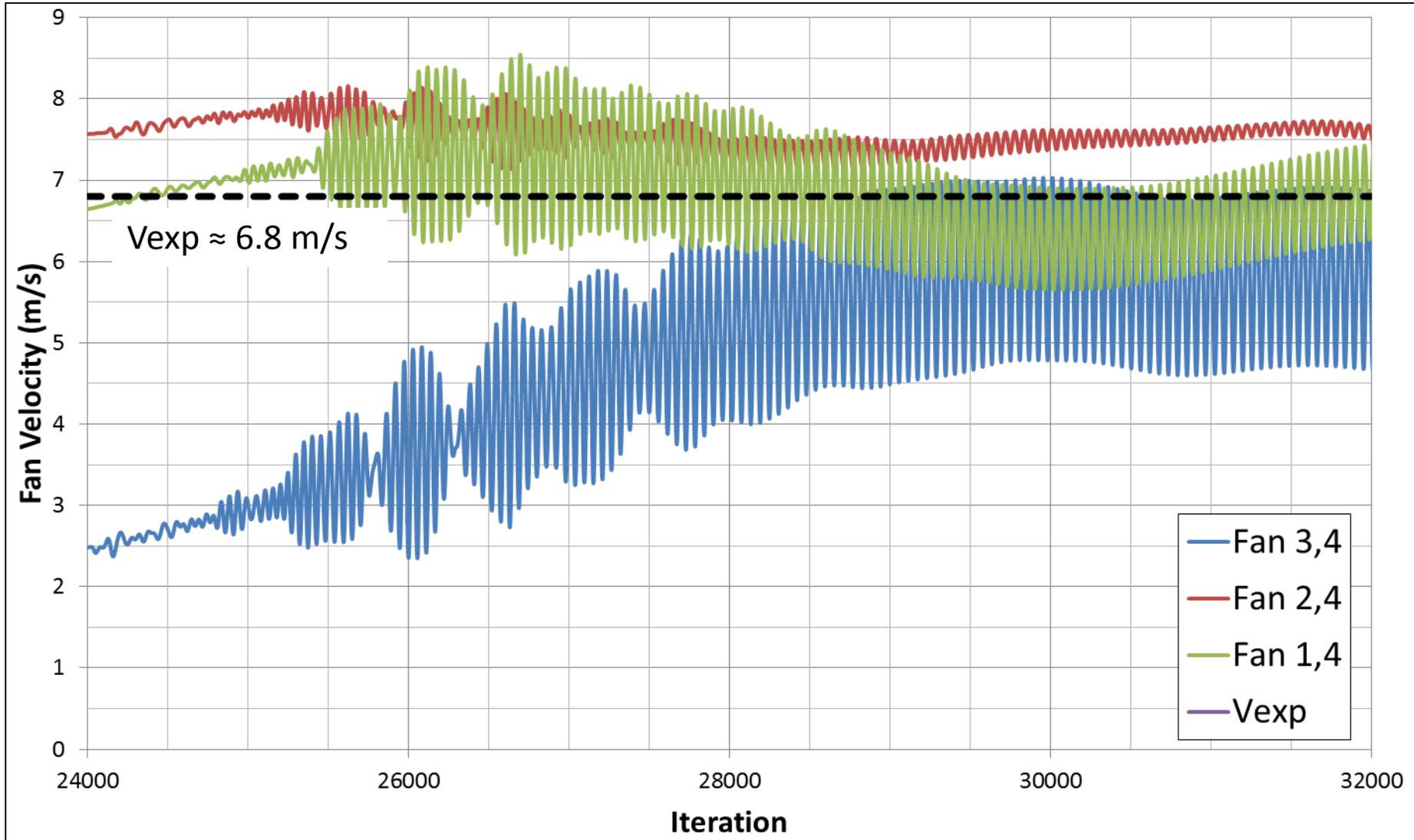
- Various tree/building configurations and heights examined
- All increased flow rate through fan 3,4, but not sufficiently

Walkway

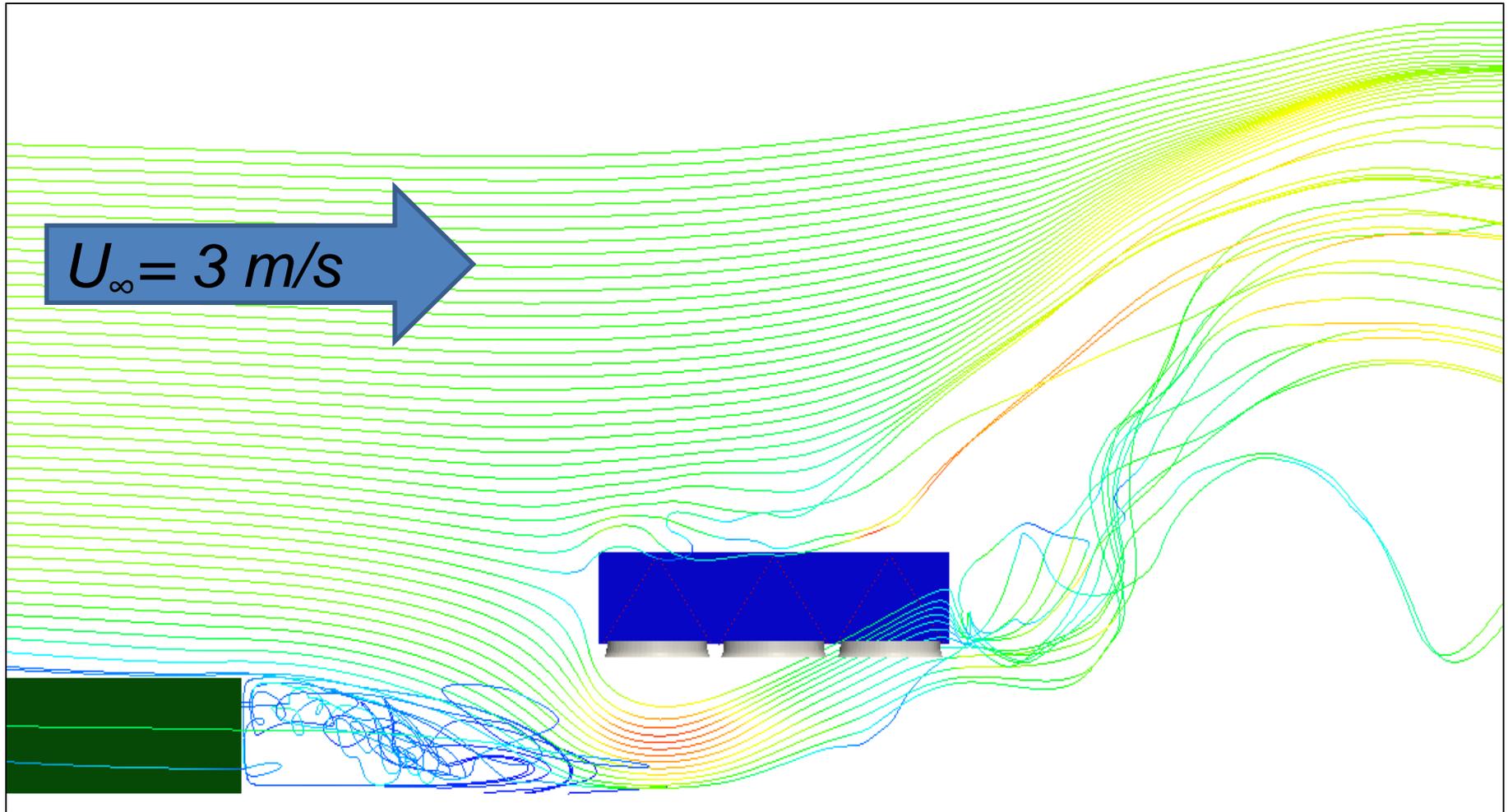


Added a 4-foot wide
solid wall at the bottom
of the western wind wall

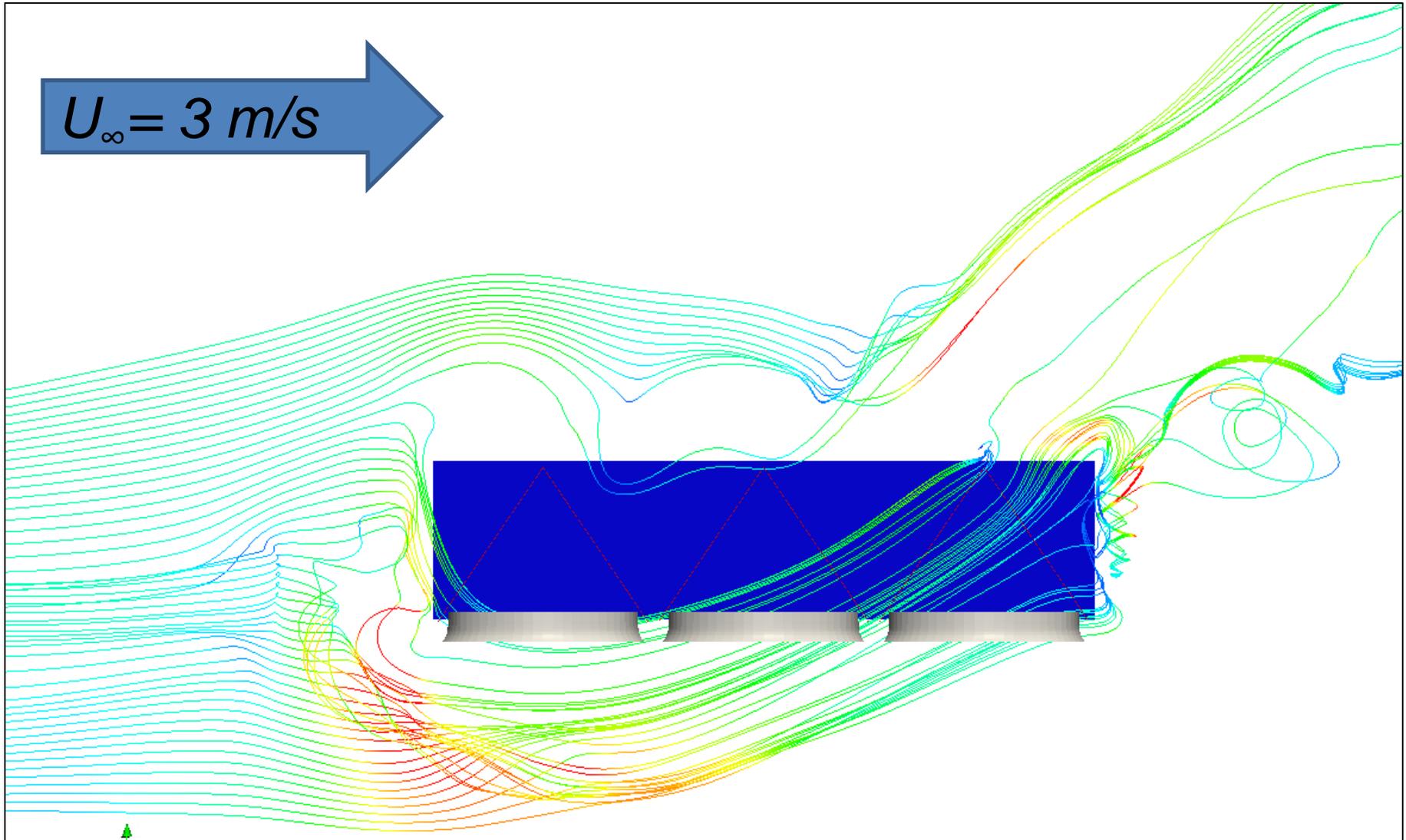
Ledge/Walkway – $U_\infty=3$ m/s



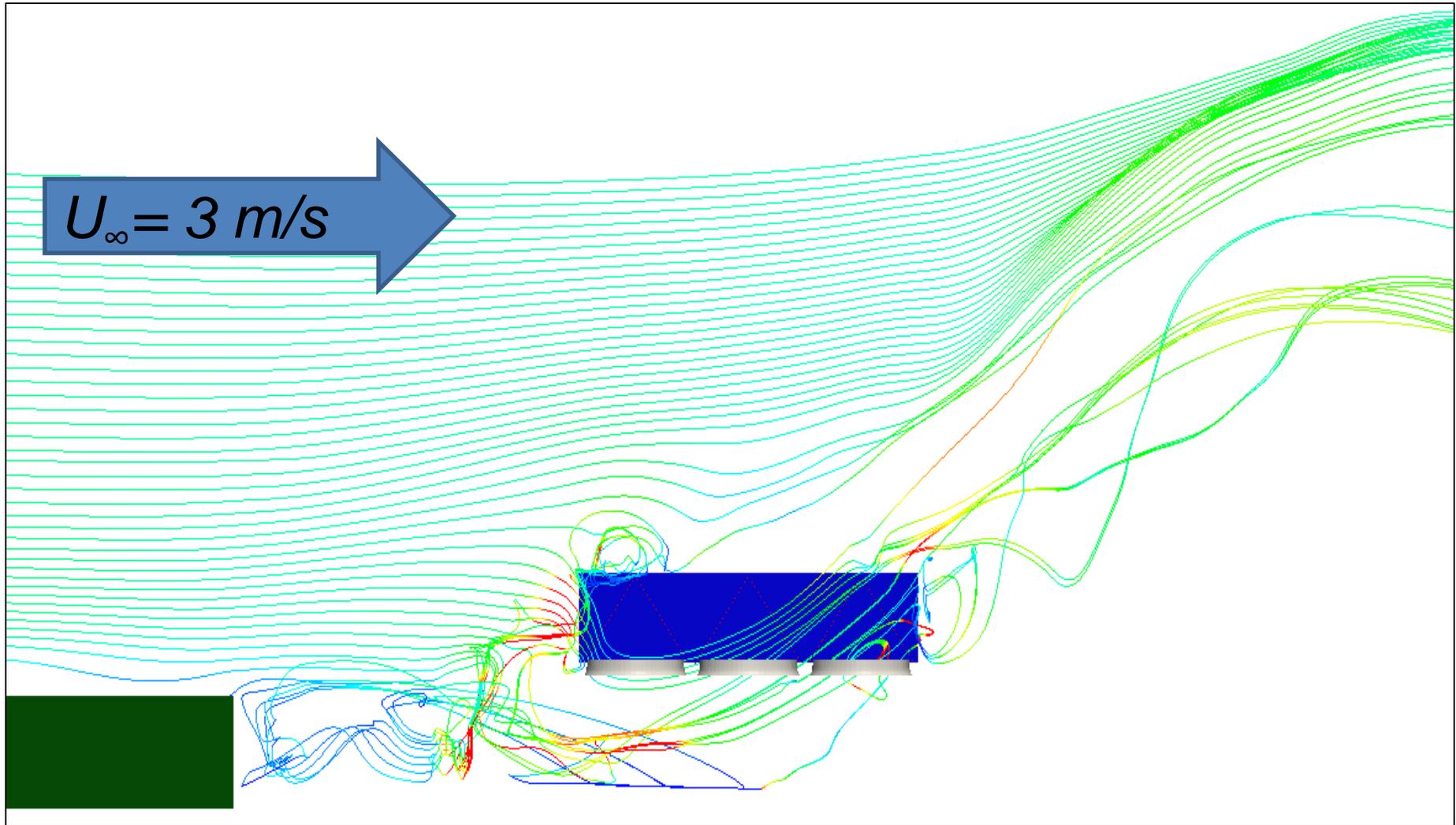
Without Walkway w/ Trees



With Ledge/Walkway and w/o Trees



With Ledge/Walkway and Trees



Summary

Field tests:

- Reduce loading on blades
- Improve fan inlet uniformity
- May enhance performance

Wind tunnel modeling

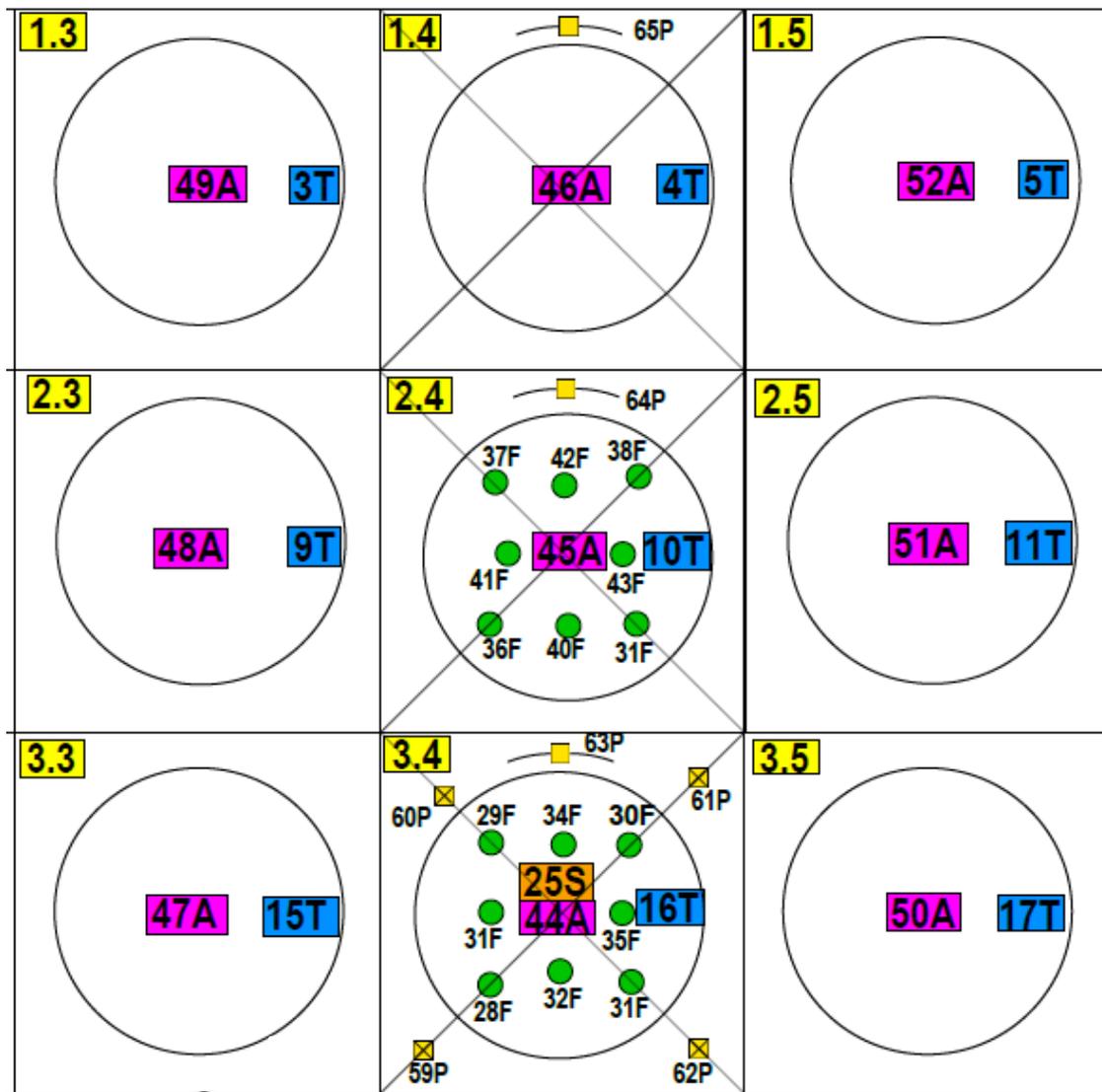
- Good correspondence to field
- Can explore alternatives
- Provide physical feel

CFD

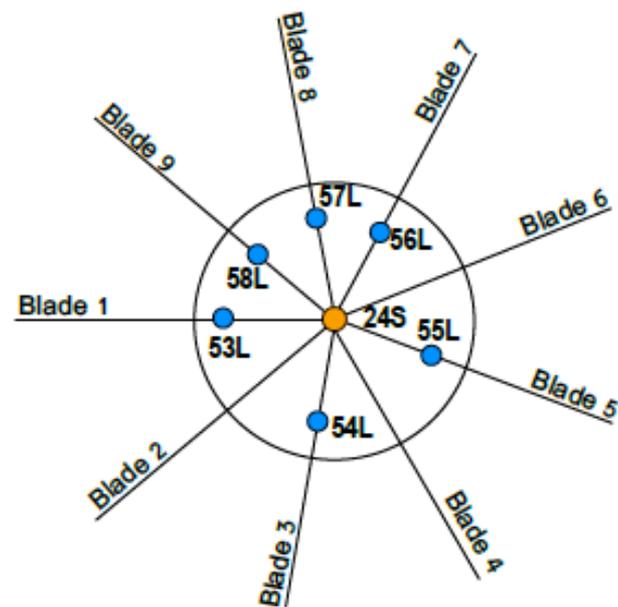
- Very detailed representation
- Can explore wide range of cases
- Quantitative results not achieved

Windscreens coming into common use

Plant Name	Country	Utility	Location	ACC Vendor	Date	Screen type	New or Retrofit
Big Horn	US	NV Power	NV	SPX (Hamon)	2003	Perimeter	New
Maalaea, HI	US	HECO	HI	SPX	2005	One bay in	Retrofit
Gateway	US	PG & E	CA	SPX	2008	One bay in	New
Caithness	US	Caithness LLC	NJ	GEA	2012	Retractable	Retrofit
Ivanpah Solar	US	NextEra	CA	SPX	2012	One bay in	New
El Dorado	US	SDG&E	NV	GEA	2002	Cruciform	Retrofit
WyGen	US	Pacificorp	WY	GEA	2002	Cruciform	Retrofit
Deer Creek	US	Basin Electric	ND	SPX	2010	One bay in	New
Tracy	US	GWF Energy	CA	SPX	2012	One bay in	New
Comanche III	US	Xcel Energy	CO	GEA	2013	Perimeter	Retrofit
Long Beach	US	LADWP	CA	GEA	2014	Perimeter	Retrofit
Mystic #8	US	Excelon	MA	SPX	2014	Perimeter	Retrofit
Scattergood #3	US	LADWP	CA	Holtec	2015	Perimeter	New
North Bay	Canada	Atlantic Power	Ontario	GEA	2014	Perimeter	Retrofit
North Battleford	Canada	Northland Power	Saskatchewan	GEA	2014	Perimeter	Retrofit
San Luis de la Paz	Mexico	AEP	San Luis de la Paz	SPX	2014	Perimeter	New
Kings Lynn	UK	Centrica	Norfolk	SPX	1998	Cruciform	Retrofit
Kings Lynn	UK	Centrica	Norfolk	SPX	2011	Retractable	Retrofit
Peterborough	UK	Centrica	Cambridgeshire	GEA	1999	Perimeter	Retrofit
Barry	UK	Centrica	Glamorgan	GEA	2001	One bay in	Retrofit
Coryton	UK	Intergen	Essex	GEA	2004	Perimeter	Retrofit
Spalding	UK	Intergen	Lincolnshire	GEA	2007	Perimeter	Retrofit
Sutton Bridge	UK	Macquarie Group	Lincolnshire	SPX	2008	Perimeter	Retrofit
Enfield	UK	Enfield Energy Centre	London	SPX	2010	Perimeter	Retrofit
Langage	UK	Centrica	Devon	SPX	2010	One bay in	New
Stevens Croft	UK	E.ON	Cumbria	GEA	2011	Perimeter	Retrofit
Western Biomass Energy	UK	RWE	South Wales	GEA	2013	Perimeter	Retrofit
Dordecht	Netherlands	South Holland Power	Dordecht	SPX	2012	Perimeter	Retrofit
Wijster	Netherlands	Attero	Wijster	SPX	2006	Perimeter	Retrofit
Catalagzi	Turkey	EUAS	Catalagzi	GEA	2012	Cruciform	New
Denizli	Turkey	RWE/EUAS	Denizli	SPX	2012	One bay in	New
Hsin Tao	Taiwan	Hsin Tao Power Corp	Taiwan	SPX	2003	One bay in	Retrofit
Kuo Kuang	Taiwan	CPC	Taiwan	GEA	2009	Perimeter	Retrofit
Star Buck	Taiwan	Starbuck Power Corp	Taiwan	SPX	2012	One bay in	Retrofit
Thiva	Greece	GDF Suez	Thiva	SPX	2008	One bay in	New
Fengzhen	China	China Huaneng Group	Fengzhen	SPX	2006	One bay in	Retrofit



- T = Temperature Probe (1-19)
- D = Wind Direction (22, 23)
- A = Wind Speed (20, 21), Amps (44-52)
- F = Flow Sensor (28-42)
- L = Load Cell (53-58)
- P = Pressure (59-65)
- S = Position, Fan Blade Location (24, 25) Screen (26)



Fan 3.4 Load Cells

Caithness project

Data used for analysis



Filtered data divided into 7 subsets based on wind speed

$2 < v < 3$

$3 < v < 4$

$4 < v < 5$

$5 < v < 6$

$6 < v < 7$

$7 < v < 8$

$v > 8$

Resulting size of data subsets

Air velocity [m/s]	Screen position				
	0%	25%	50%	75%	100%
$2 < v < 3$	3994	7980	7670	3048	11312
$3 < v < 4$	5915	6279	5581	3205	7876
$4 < v < 5$	3182	4475	9031	3727	6405
$5 < v < 6$	1786	2427	6199	2332	4610
$6 < v < 7$	629	1135	1588	649	1884
$7 < v < 8$	153	407	269	103	542
$v > 8$	25	131	41	9	146

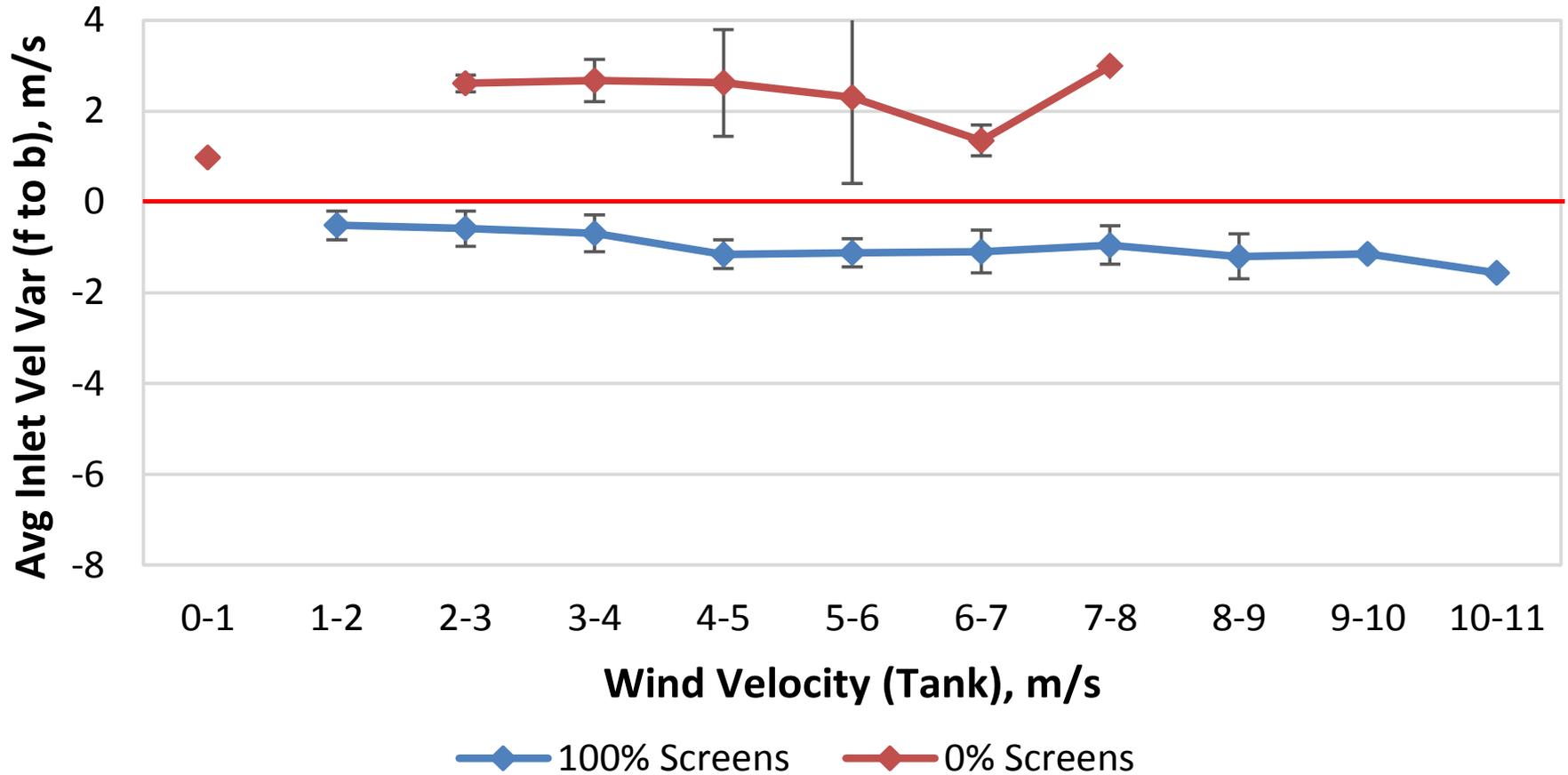
Screen Position	Cell 3.4 NW Data Points	Cell 3.4 W Data Points	Cell 3.4 SW Data Points	Cell 3.4 SE Data Points	Cell 2.4 NW Data Points
100%	1,305	399	1,006	1,195	1,305
75%	580	525	304	1,830	580
50%	1,844	518	915	359	1,844
25%	439	1,214	811	1,533	439
0%	159	647	797	393	159
Total	4,330	3,303	3,833	5,310	4,330

Caithness—With screens



Non-Uniform Inlet Velocity

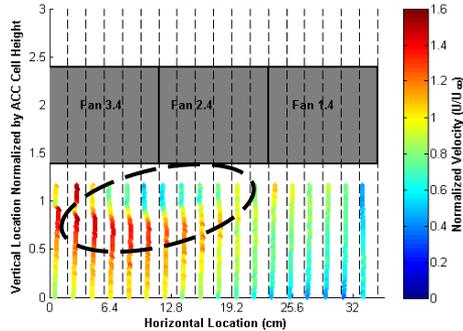
Cell 3.4 Avg Inlet Vel Var (f to b) - NW 0% & 100%
with Std Deviation



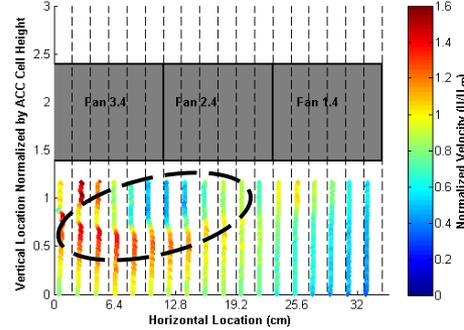
Velocity Profiles

Free Stream 4.0 m/s (9 m/s Full Scale)

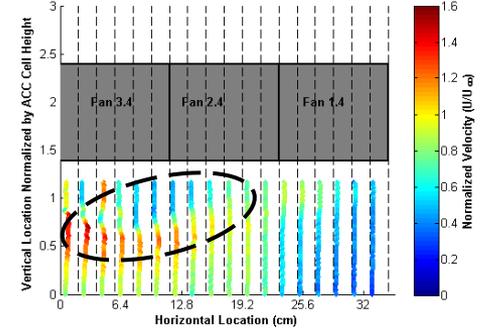
Normalized Velocity Profiles for Fans 1.4, 2.4 and 3.4
Fully Retracted Screen $z=0.67$
4 m/s Free Stream



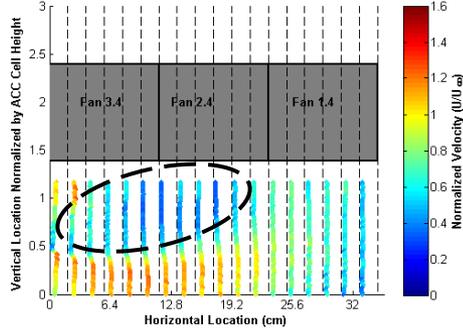
Normalized Velocity Profiles for Fans 1.4, 2.4 and 3.4
Fully Retracted Screen $z=0.89$
4 m/s Free Stream



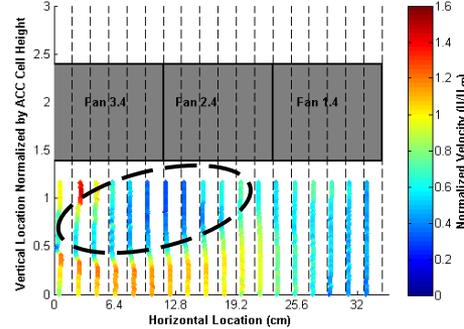
Normalized Velocity Profiles for Fans 1.4, 2.4 and 3.4
Fully Retracted Screen $z=1.1$
4 m/s Free Stream



Normalized Velocity Profiles for Fans 1.4, 2.4 and 3.4
Fully Deployed Screen $z=0.67$
4 m/s Free Stream



Normalized Velocity Profiles for Fans 1.4, 2.4 and 3.4
Fully Deployed Screen $z=0.89$
4 m/s Free Stream



Normalized Velocity Profiles for Fans 1.4, 2.4 and 3.4
Fully Deployed Screen $z=1.1$
4 m/s Free Stream

