











2017 ACC USER GROUP SEAN BERRYMAN, PE

Manager, Maintenance
NV ENERGY – TRACY GENERATING STATION



OVERVIEW



- Tracy Generating Station
- Operational Experience and Gearbox Failures
- Gearbox Replacements
- Trolley & Hoist Improvements
- Elevator Installation
- In-Line Oil Filtering
- Questions

Tracy Station Overview



| Unit # | Type | Original Equipment Manufacturer | Model | Fuel | Capacity Winter/Summer | Commercial Operation Date | Notes |
|------------------|------|---------------------------------|-----------|--------------------|---------------------------|---------------------------------|--------------|
| 3 | ST | Westinghouse | | N. Gas | 108 | 1974 | Water Cooled |
| 4 | GT | General Electric | 6FA | N. Gas | 63.6 | 1996 | |
| 5 | ST | General Electric | Fitchburg | N. Gas/Steam | 46.2 | 1996 | Water Cooled |
| 8 | GT | General Electric | 7FA+e | N. Gas | 578/553 | 2008 | |
| 9 | GT | General Electric | 7FA+e | N. Gas | 578/553 | 2008 | |
| 10 | ST | General Electric | D11 | N. Gas/Steam | 578/553 | 2008 | Air Cooled |
| Clark Mountain 3 | GT | General Electric | 7EA | N. Gas + Heavy Oil | 72 | 1994 | |
| Clark Mountain 4 | GT | General Electric | 7EA | N. Gas + Heavy Oil | 72 | 1994 | |

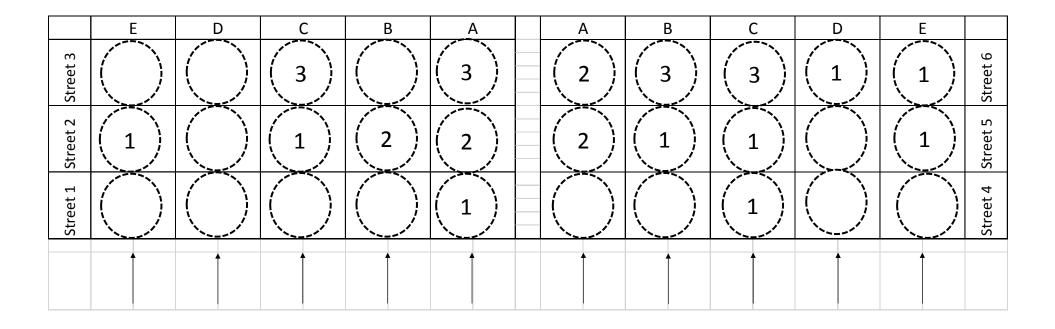
Tracy 8/9/10



- Load Following Unit
- Operates at greater than 96% equivalent availability annually
- Delivers 35% of the energy needs of Northern Nevada
- 30 air cooled condenser fans
- Fans rated at 250 horsepower, gearboxes rated for 500 horsepower
- All fans are required during summer operation. Out of service fans cause unit derates

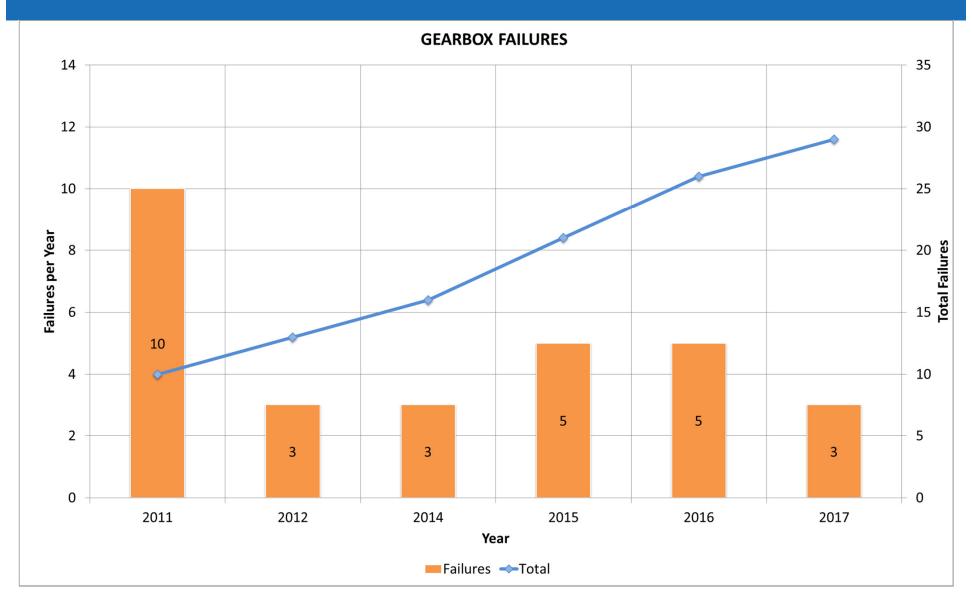
Gearbox Failures By Location





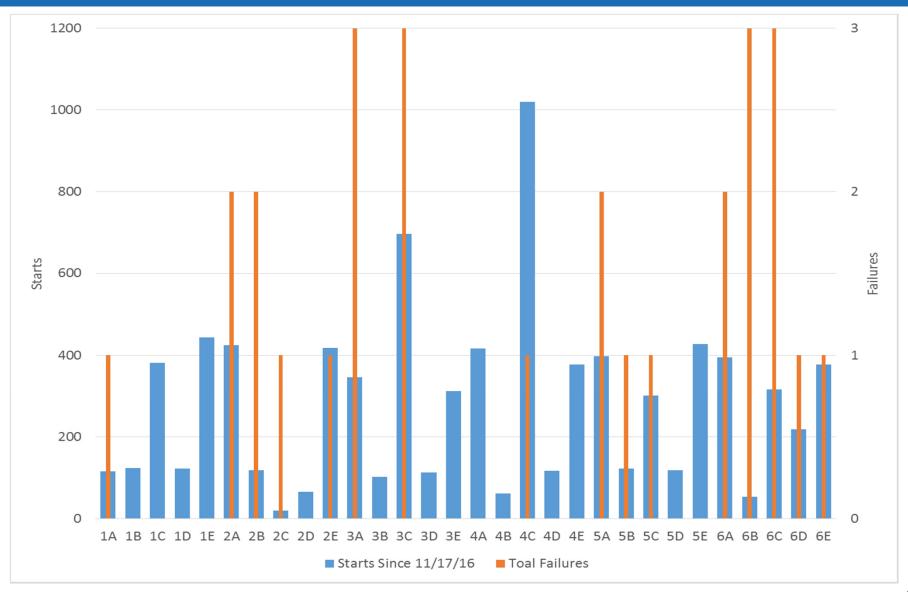
Gearbox Failures By Year





Failures Versus Fan Starts





New Gearboxes and Modifications



Gearboxes:

- 20 new gearboxes will be installed on Street 2, 3, 5, 6
- 750 horsepower rated gearboxes
- Requires larger hoists (2 Ton → 3 Ton)
- Requires low profile hoist/rigging to lift new boxes over running motors

Hoists

- Old design had an east-west hoist to lift from the ground to elevation, then a transfer was required to run northsouth down the ACC streets.
- Six new hoist were installed that lift directly from ground to the ACC street. Does not require a load transfer.
- Door & I-beam modifications required

Old Versus New Trolley Design







Torsional Beam Deflection Modification





HSS 4x4x3/8" Stich Welded I-Beam

Low Clearance Rigging





Low Clearance Hoist





ACC Elevator





Online Oil Filtering



- Operator Friendly Oil Filtering
- Male/Female quick disconnect connection
 - Allows system to be moved from box to box without spilling oil
 - Prevent technicians from mixing up suction/discharge connection on the gearboxes

| 04/19/2017 | 02/21/2017 |
|------------|-----------------------------|
| 32667 | 102587 |
| 10163 | 80693 |
| 474 | 7699 |
| 40 | 263 |
| 3 | 1 |
| 0 | 0 |
| | 32667 10163 474 40 |

Online Oil Filtering



