

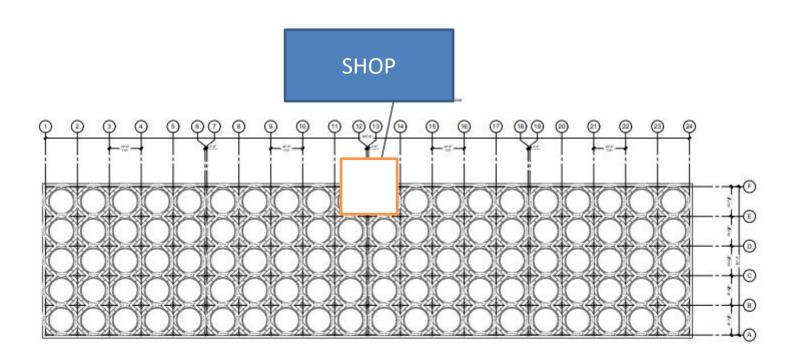
# **ACC** Reliability Improvement

Rishi Velkar

Plant Supervisor

## **Elevator**







#### **Elevator**



Installation cost:

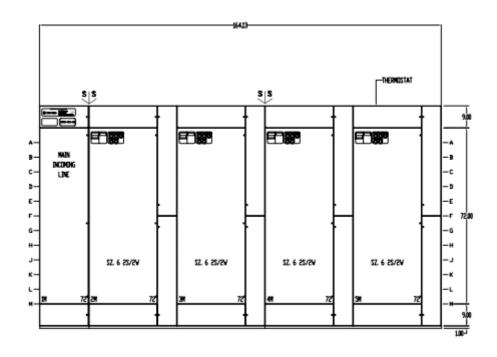
## Other expenses

- Annual certification/load testing
- Overspeed Governor replacement every 5 years



### **MCC** for fan motors





# Damage to Fan Cubicle







#### **Derate**



2MW derate for 20 weeks.

Recommendation: Stock a spare breaker or even an MCC.

# Vibration, Oil pressure, Temperature monitoring





Trendmaster® Dynamic Scanning Module (DSM)





#### **Vendors**



- Emerson
- Bentley Nevada
- Alta Solutions

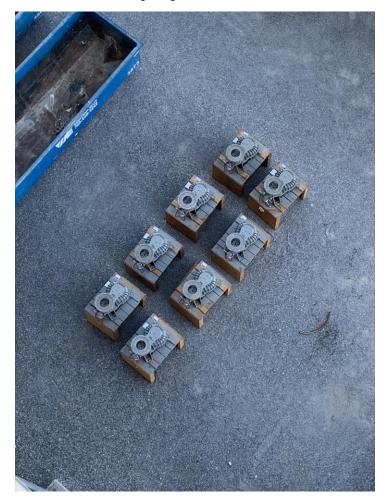
Estimated: \$1M (could be less with wireless)

## **Gear box replacement**



• 8 gear boxes to be replaced every year.





## Old vs New



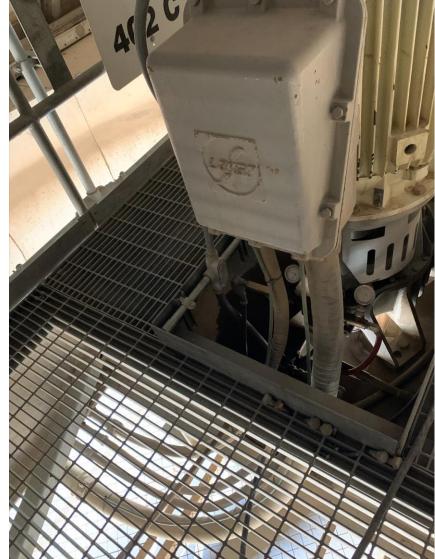




## **Issues encountered**







# Concrete landing structures

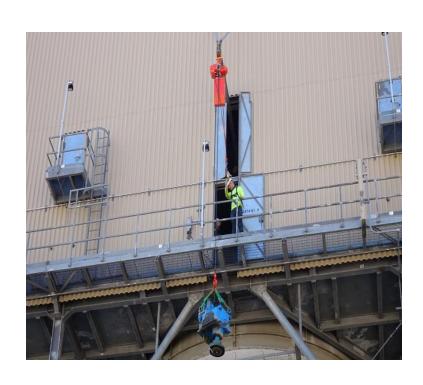




Lowering 2H ACC fan gearbox to the ground

## **New Cranes**



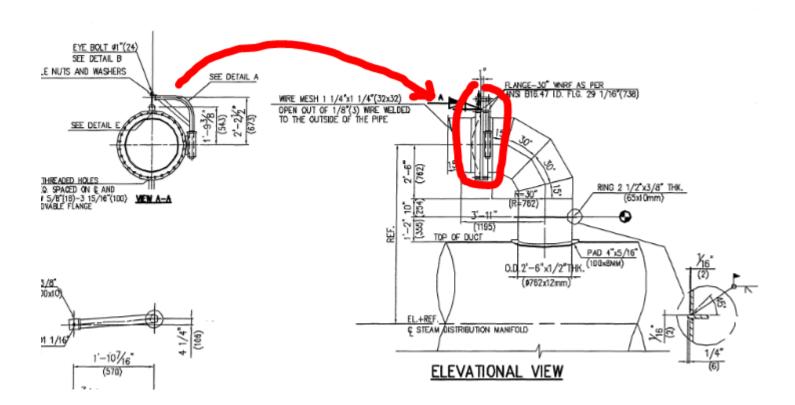




## **Rupture Disks**



#### Stocked 4



# **Damage**







#### **FUTURE PROJECTS**



- Replacing Fan Motors
- Replacing Fan Blades
- Installation of VFDs
- Replacing nozzles inside the hogger
- Installation of Aux boiler to hold vacuum
- Installation of motorized Vacuum pumps.
- Stocking hogger valves.



